## 1. Part No. Expression

# PSB 0604 1R2 M Z F

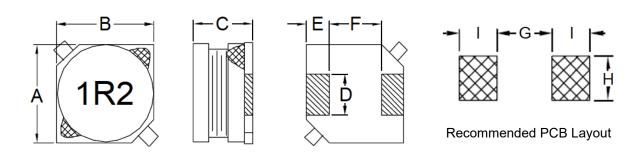
- (a)
- (b)
- (c) (d) (e) (f)
- (a) Series Code

- (d) Tolerance Code
- (b) Dimension Code

(e) Special Code

- (c) Inductance Code
- (f) Packaging Code

# 2. Configuration & Dimensions (Unit: mm)



Note: 1. The above PCB layout reference only.

2. Marking: Inductance Code

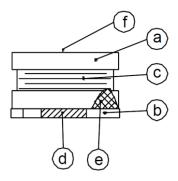
| А       | В       | С       | D       | E       |
|---------|---------|---------|---------|---------|
| 6.0±0.3 | 6.0±0.3 | 3.9±0.3 | 2.0±0.2 | 1.5±0.2 |
| F       | G       | Н       | I       | -       |
| 3.0±0.2 | 2.8 Ref | 2.2 Ref | 1.9 Ref | -       |

#### 3. Schematic





#### 4. Material List



- (a) Core
- (b) Base
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Ink

## 5. General Specifications

- (a) Operating Temp.: -40°C to +85°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop 10% Max.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat: 260° C.10 secs
- (g) Storage Condition (Component in its packaging)

i) Temperature: -10°C to 40°Cii) Humidity: Less than 60% RH

## 6. Electrical Characteristics

| Part Number   | Inductance<br>(uH) @0A | Test<br>Frequency | DCR<br>(mΩ)<br>Max | IDC<br>(A)<br>Max |
|---------------|------------------------|-------------------|--------------------|-------------------|
| PSB06041R2MZF | 1.2                    | 1V/100KHz         | 25                 | 3.00              |
| PSB06041R8MZF | 1.8                    | 1V/100KHz         | 30                 | 2.85              |
| PSB06042R2MZF | 2.2                    | 1V/100KHz         | 35                 | 2.65              |
| PSB06043R3MZF | 3.3                    | 1V/100KHz         | 40                 | 2.35              |
| PSB06044R7MZF | 4.7                    | 1V/100KHz         | 45                 | 2.15              |

Tolerance Code: K=±10%, M=±20%



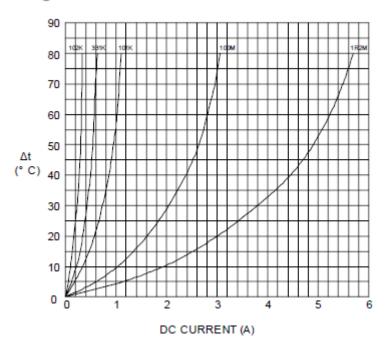
| Part Number   | Inductance<br>(uH) @0A | Test<br>Frequency | DCR<br>(mΩ)<br>Max | IDC<br>(A)<br>Max |
|---------------|------------------------|-------------------|--------------------|-------------------|
| PSB06046R8MZF | 6.8                    | 1V/100KHz         | 60                 | 1.85              |
| PSB0604100MZF | 10.0                   | 1V/100KHz         | 85                 | 1.60              |
| PSB0604120MZF | 12.0                   | 1V/100KHz         | 90                 | 1.50              |
| PSB0604150MZF | 15.0                   | 1V/100KHz         | 110                | 1.45              |
| PSB0604180MZF | 18.0                   | 1V/100KHz         | 120                | 1.30              |
| PSB0604220MZF | 22.0                   | 1V/100KHz         | 160                | 1.25              |
| PSB0604270MZF | 27.0                   | 1V/100KHz         | 190                | 1.10              |
| PSB0604330KZF | 33.0                   | 1V/100KHz         | 280                | 1.00              |
| PSB0604390KZF | 39.0                   | 1V/100KHz         | 300                | 0.90              |
| PSB0604470KZF | 47.0                   | 1V/100KHz         | 330                | 0.85              |
| PSB0604560KZF | 56.0                   | 1V/100KHz         | 410                | 0.80              |
| PSB0604680KZF | 68.0                   | 1V/100KHz         | 450                | 0.70              |
| PSB0604820KZF | 82.0                   | 1V/100KHz         | 600                | 0.60              |
| PSB0604101KZF | 100.0                  | 1V/100KHz         | 660                | 0.55              |
| PSB0604121KZF | 120.0                  | 1V/100KHz         | 720                | 0.50              |
| PSB0604151KZF | 150.0                  | 1V/100KHz         | 1050               | 0.45              |
| PSB0604181KZF | 180.0                  | 1V/100KHz         | 1150               | 0.40              |
| PSB0604221KZF | 220.0                  | 1V/100KHz         | 1250               | 0.35              |
| PSB0604271KZF | 270.0                  | 1V/100KHz         | 1800               | 0.30              |
| PSB0604331KZF | 330.0                  | 1V/100KHz         | 1950               | 0.28              |
| PSB0604391KZF | 390.0                  | 1V/100KHz         | 2780               | 0.25              |
| PSB0604471KZF | 470.0                  | 1V/100KHz         | 2980               | 0.23              |
| PSB0604561KZF | 560.0                  | 1V/100KHz         | 3300               | 0.21              |
| PSB0604681KZF | 680.0                  | 1V/100KHz         | 5100               | 0.20              |
| PSB0604821KZF | 820.0                  | 1V/100KHz         | 5400               | 0.18              |
| PSB0604102KZF | 1000.0                 | 1V/100KHz         | 6000               | 0.16              |

Tolerance Code: K=±10%, M=±20%



## 7. Characteristics Curves

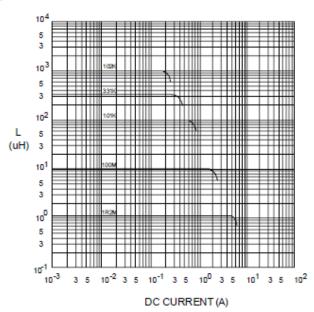




#### @ INDUCTANCE VS. FREQUENCY RESPONSE CURVE

# 10<sup>3</sup> 10<sup>3</sup> 10<sup>3</sup> 10<sup>2</sup> 10<sup>1</sup> 10<sup>1</sup> 10<sup>3</sup> 10<sup>1</sup> 10<sup>3</sup> 10<sup>3</sup> 10<sup>1</sup> 10<sup>3</sup> 10<sup>3</sup>

#### @ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE





## 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 8-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

#### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

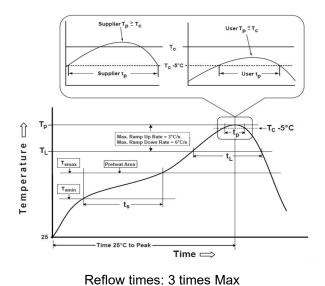
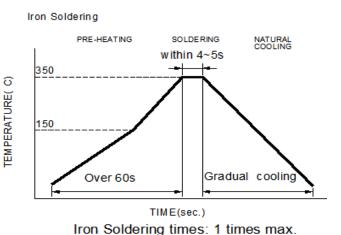


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

| Profile Type:  | Pb-Free Assembly |
|--|------------------|
| Preheat  |                  |
| -Temperature Min (T <sub>smin</sub> )                                      | 150°C            |
| -Temperature Max (T <sub>smax</sub> )                                      | 200°C            |
| -Time $(t_s)$ from $(T_{smin}$ to $T_{smax})$                              | 60-120seconds    |
| Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )                           | 3°C /second max. |
| Liquids temperature (T <sub>L</sub> )                                      | 217°C            |
| Time (t <sub>L</sub> ) maintained above T <sub>L</sub>                     | 60-150 seconds   |
| Classification temperature (Tc)  | See Table (1.2)  |
| Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.) | *< 30 seconds    |
| Ramp-down rate $(T_p \text{ to } T_L)$                                     | 6°C /second max. |
| Time 25°C to peak temperature  | 8 minutes max.   |

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

|          | Package   | Volume mm <sup>3</sup> | Volume mm <sup>3</sup> | Volume    |
|----------|-----------|------------------------|------------------------|-----------|
|          | Thickness | <350                   | 350-2000               | mm³ >2000 |
| PB-Free  | <1.6mm    | 260°C                  | 260°C                  | 260°C     |
|          | 1.6-2.5mm | 260°C                  | 250°C                  | 245°C     |
| Assembly | ≥2.5mm    | 250°C                  | 245°C                  | 245°C     |

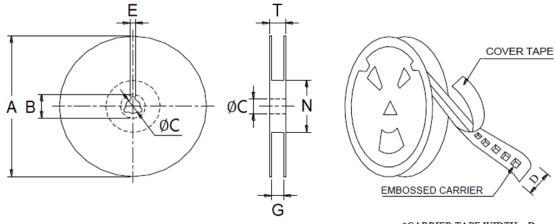
Reflow is referred to standard IPC/JEDEC J-STD-020E.

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<sup>\*</sup>Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

# 9. Packaging Information

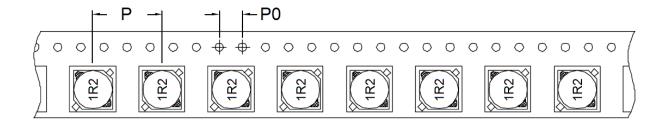
# 9-1. Reel Dimension (Unit: mm)



\*CARRIER TAPE WIDTH: D

| Туре   | А         | В        | С        | D        |
|--------|-----------|----------|----------|----------|
|        | 330.0 Ref | 21.0 Ref | 13.0 Ref | 16.0 Ref |
| 40"46  | E         | G        | N        | Т        |
| 13"x16 | 2.0 Ref   | 18.0 Max | 50.0 Min | 22.4 Ref |

# 9-2. Tape Dimension (Unit: mm)



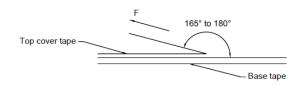
| Р  | P0 |
|----|----|
| 12 | 4  |



#### 9-3. Packaging Type

| Inner/Reel                |     |           | Outer Carton |           |              |
|---------------------------|-----|-----------|--------------|-----------|--------------|
| Q'TY(PCS) G.W. (gw) STYLE |     | Q'TY(PCS) | G.W. (Kg)    | SIZE (cm) |              |
| 1,000                     | 580 | 13-16     | 6,000        | 7.0       | 40 x 40 x 24 |

#### 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

| Room<br>Temp.<br>(°C) | Room<br>Humidity<br>(%) | Room atm<br>(hPa) | Tearing<br>Speed<br>(mm/min) |
|-----------------------|-------------------------|-------------------|------------------------------|
| 5~35                  | 45~85                   | 860~1060          | 300±10                       |

| Tape Size                       | 8 mm   | 12 to 56 mm | 72 mm or Wider |
|---------------------------------|--------|-------------|----------------|
| Tearing Off<br>Force<br>(grams) | 10~100 | 10~130      | 10~150         |

# **Application Notice**

#### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

