1. Part No. Expression

PDC 0703100 M Z F

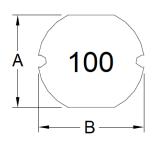
- (a)
- (b)
- (c) (d) (e) (f)
- (a) Series Code

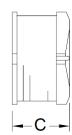
- (d) Tolerance Code
- (b) Dimension Code

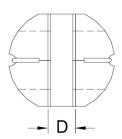
(e) Special Code

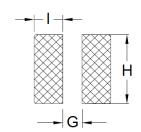
- (c) Inductance Code
- (f) Packaging Code

2. Configuration & Dimensions (Unit: mm)









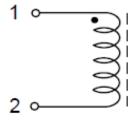
Recommended PCB Layout

Note: 1. The above PCB layout reference only.

2. Marking: Inductance Code

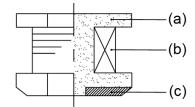
| А | В | С | D | G | Н | I |
|---------|---------|---------|---------|---------|---------|---------|
| 7.0±0.3 | 7.8±0.3 | 2.5±0.3 | 2.5±0.3 | 2.0 Ref | 7.5 Ref | 3.0 Ref |

3. Schematic





4. Material List



- (a) Core
- (b) Wire
- (c) Electrode

5. General Specifications

(a) Operating Temp.: -40°C to +125°C (including self-temperature rise)

(b) Storage Temp.: -40°C to +125°C (on board)

(c) All test data referenced to 25°C ambient.

(d) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.

(e) Saturation Current (Isat) will cause inductance L0 to drop approximately 10%.

(f) Rated Current: The lower value of Isat and Irms.

(g) Resistance to solder heat: 260°C.10 Sec.

(h) Storage Condition (Component in its packaging)

i) Temperature: Less than 40°C

ii) Humidity: Less than 60% RH

6. Electrical Characteristics

| Part Number | Inductance (uH) @0A | Test Frequency | DCR (Ω) Max | IDC (A) |
|---------------|------------------------|-------------------|-------------------|------------|
| PDC0703100MZF | 10 | 1.0V/2.52MHz | 0.0803 | 1.44 |
| PDC0703120MZF | 12 | 1.0V/2.52MHz | 0.0897 | 1.39 |
| PDC0703150MZF | 15 | 1.0V/2.52MHz | 0.1040 | 1.24 |
| PDC0703180MZF | 18 | 1.0V/2.52MHz | 0.1110 | 1.12 |
| PDC0703220MZF | 22 | 1.0V/2.52MHz | 0.1290 | 1.07 |
| PDC0703270MZF | 27 | 1.0V/2.52MHz | 0.1530 | 0.94 |
| PDC0703330MZF | 33 | 1.0V/2.52MHz | 0.1700 | 0.85 |
| PDC0703390MZF | 39 | 1.0V/2.52MHz | 0.2170 | 0.74 |
| PDC0703470MZF | 47 | 1.0V/2.52MHz | 0.2520 | 0.68 |
| PDC0703560KZF | 56 | 1.0V/2.52MHz | 0.2820 | 0.64 |
| PDC0703680KZF | 68 | 1.0V/2.52MHz | 0.3320 | 0.59 |
| PDC0703820KZF | 82 | 1.0V/2.52MHz | 0.4060 | 0.54 |
| PDC0703101KZF | 100 | 1.0V/1KHz | 0.4810 | 0.51 |
| PDC0703121KZF | 120 | 1.0V/1KHz | 0.5360 | 0.49 |
| PDC0703151KZF | 150 | 1.0V/1KHz | 0.7550 | 0.40 |
| PDC0703181KZF | 180 | 1.0V/1KHz | 1.0220 | 0.36 |
| PDC0703221KZF | 220 | 1.0V/1KHz | 1.2000 | 0.31 |
| PDC0703271KZF | 270 | 1.0V/1KHz | 1.3060 | 0.29 |
| PDC0703331KZF | 330 | 1.0V/1KHz | 1.4950 | 0.28 |

Note:

Tolerance Code: K=±10%, M=±20%

7. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

7-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

7-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

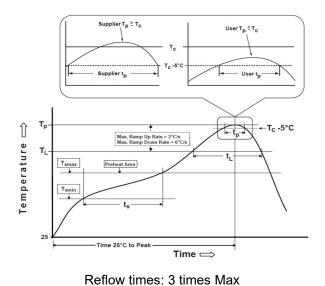
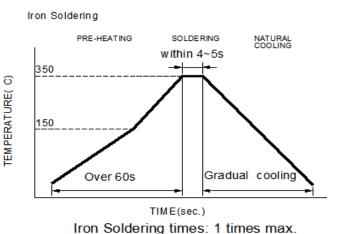


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

| Profile Type: | Pb-Free Assembly |
|--|------------------|
| Preheat | |
| -Temperature Min (T _{smin}) | 150°C |
| -Temperature Max (T _{smax}) | 200°C |
| -Time (t_s) from $(T_{smin}$ to $T_{smax})$ | 60-120seconds |
| Ramp-up rate (T _L to T _p) | 3°C /second max. |
| Liquids temperature (T _L) | 217°C |
| Time (t _L) maintained above T _L | 60-150 seconds |
| Classification temperature (T _c) | See Table (1.2) |
| Time (t _p) at Tc- 5°C (Tp should be equal to or less than Tc.) | *< 30 seconds |
| Ramp-down rate $(T_p \text{ to } T_L)$ | 6°C /second max. |
| Time 25°C to peak temperature | 8 minutes max. |

Tp: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

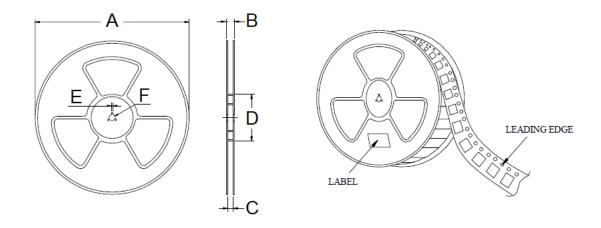
| | Package | Volume mm ³ | Volume mm ³ | Volume |
|----------|-----------|------------------------|------------------------|-----------|
| | Thickness | <350 | 350-2000 | mm³ >2000 |
| PB-Free | <1.6mm | 260°C | 260°C | 260°C |
| | 1.6-2.5mm | 260°C | 250°C | 245°C |
| Assembly | ≥2.5mm | 250°C | 245°C | 245°C |

Reflow is referred to standard IPC/JEDEC J-STD-020E.

^{*}Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

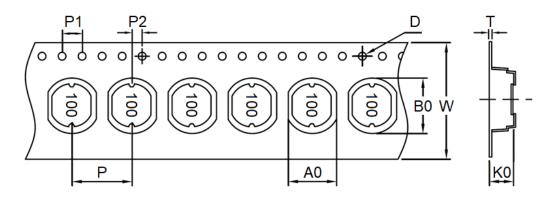
8. Packaging Information

8-1. Reel Dimension (Unit: mm)



| Туре | А | В | С | D | E | F |
|--------|--------|-------|-------|--------|------|-------|
| 13"x12 | 330.00 | 22.40 | 16.40 | 100.00 | 2.30 | R6.75 |

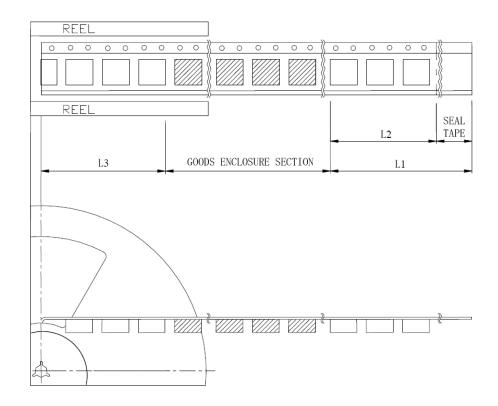
8-2. Tape Dimension (Unit: mm)



Tape direction of feed

| W | A0 | В0 | K0 | Р |
|------------------|-----------|-----------|-----------|------------|
| 16.00+0.30/-0.10 | 7.30±0.10 | 8.00±0.10 | 4.30±0.10 | 12.00±0.10 |
| D | P0 | P2 | Т | - |
| 1.50+0.10/-0.00 | 4.00±0.10 | 2.00±0.10 | 0.35 Ref | - |

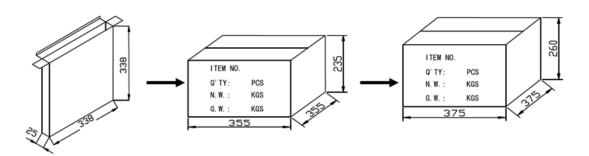




| L1 | LEADER SECTION LENGTH | 400mm Min |
|----------|---------------------------|-----------|
| L2 | START CATTIER TAPE LENGTH | 170mm Min |
| L3 | TRAILER SECTION LENGTH | 170mm Min |
| QUANTITY | 1000 PCS | |

8-3. Packaging Quantity (Unit: Pcs)

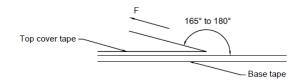
| Chip/ Reel | 1,000 |
|----------------|-------|
| Inner Carton | 7,000 |
| Outside Carton | 7,000 |



NOTE: Specifications subject to change without notice. Please check our website for latest information.



8-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

| Room Temp. (°C) | Room Humidity (%) | Room atm (hPa) | Tearing Speed (mm/min) |
|-----------------------|-------------------------|-------------------|------------------------------|
| 5~35 | 45~85 | 860~1060 | 300±10 |

| Tape Size | 8 mm | 12 to 56 mm | 72 mm or Wider |
|---------------------------------|--------|-------------|----------------|
| Tearing Off Force (grams) | 10~100 | 10~130 | 10~150 |

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.