

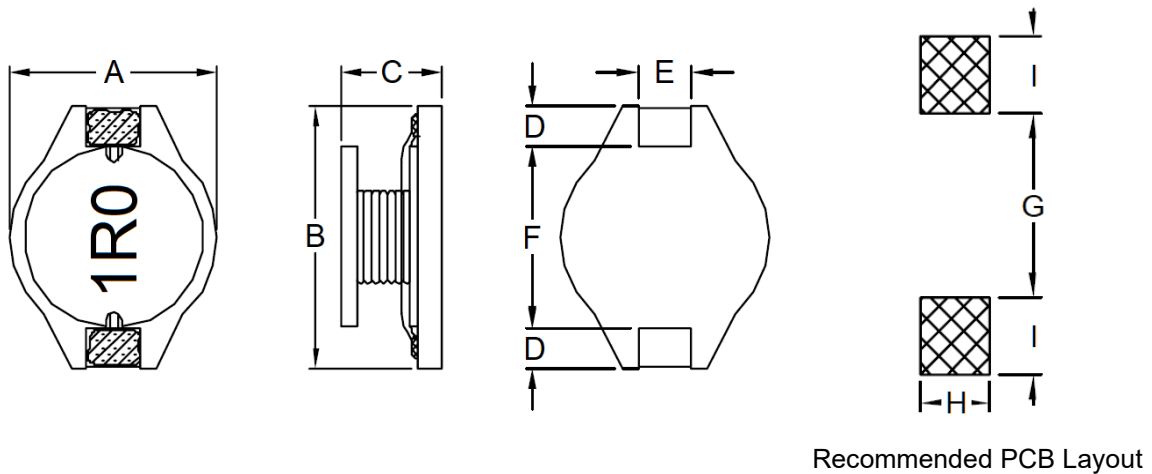
## 1. Part No. Expression

**P D B 1 0 0 5 1 R 0 M Z F**

(a) (b) (c) (d) (e) (f)

- |                     |                    |
|---------------------|--------------------|
| (a) Series Code     | (d) Tolerance Code |
| (b) Dimension Code  | (e) Special Code   |
| (c) Inductance Code | (f) Packaging Code |

## 2. Configuration & Dimensions (Unit: mm)

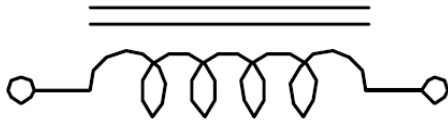


- Note: 1. The above PCB layout reference only.  
2. Marking: Inductance Code

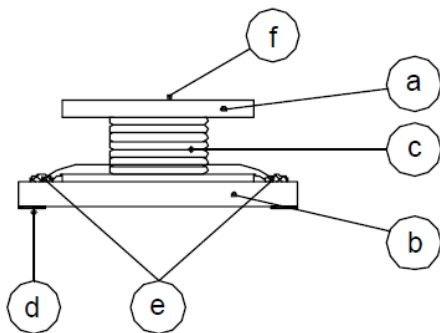
A	B	C	D	E
10.0±0.2	12.7±0.2	5.0±0.3	2.4±0.2	2.2±0.2
F	G	H	I	-
7.6±0.3	7.3 Ref	2.8 Ref	3.0 Ref	-

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 3. Schematic



## 4. Material List



- (a) Core
- (b) Base
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Ink

## 5. General Specifications

- (a) Operating Temp.: -40°C to +85°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise  $\Delta T$  of 40°C Max.
- (d) Saturation Current (Isat) will cause inductance  $L_0$  to approximately drop 10%.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat : 260° C.10 secs
- (g) Storage Condition (Component in its packaging)
  - i) Temperature: -10°C to 40°C
  - ii) Humidity: Less than 60% RH

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 6. Electrical Characteristics

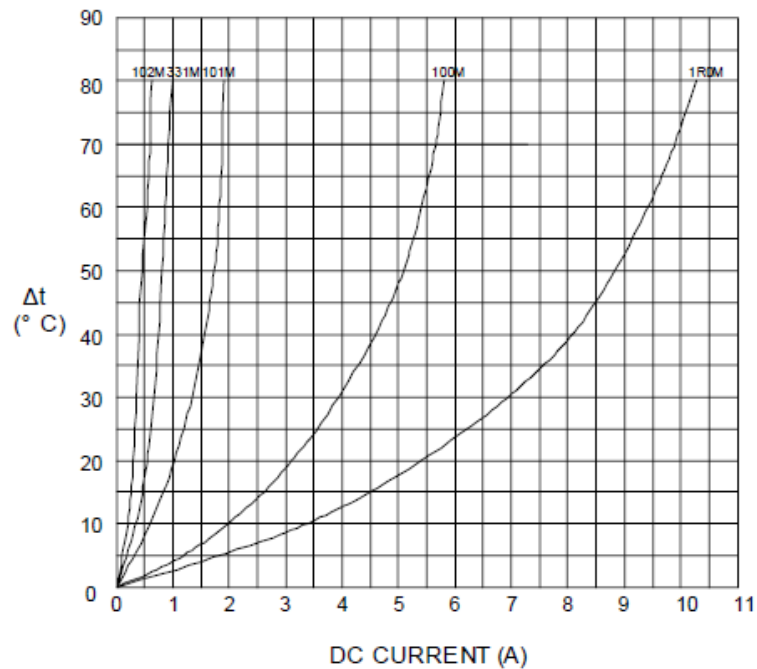
Part Number	Inductance (uH) @0A ±20%	Q Ref	Test Frequency	SRF (MHz) Typ	DCR (mΩ) Max	IDC (A)
PDB10051R0MZF	1.0	50	1V/100KHz	150.0	9	6.8
PDB10051R5MZF	1.5	50	1V/100KHz	100.0	10	6.4
PDB10052R2MZF	2.2	45	1V/100KHz	85.0	12	6.1
PDB10053R3MZF	3.3	35	1V/100KHz	60.0	15	5.4
PDB10054R7MZF	4.7	35	1V/100KHz	45.0	18	4.8
PDB10056R8MZF	6.8	35	1V/100KHz	35.0	27	4.4
PDB1005100MZF	10.0	30	1V/100KHz	25.0	38	3.9
PDB1005150MZF	15.0	30	1V/100KHz	20.0	46	3.1
PDB1005220MZF	22.0	25	1V/100KHz	18.0	85	2.7
PDB1005330MZF	33.0	30	1V/100KHz	14.0	100	2.1
PDB1005470MZF	47.0	20	1V/100KHz	11.0	140	1.8
PDB1005680MZF	68.0	35	1V/100KHz	10.0	200	1.5
PDB1005101MZF	100.0	40	1V/100KHz	7.0	280	1.3
PDB1005151MZF	150.0	40	1V/100KHz	6.5	400	1.0
PDB1005221MZF	220.0	40	1V/100KHz	5.0	610	0.8
PDB1005331MZF	330.0	60	1V/100KHz	4.0	1020	0.6
PDB1005471MZF	470.0	50	1V/100KHz	3.0	1270	0.5
PDB1005681MZF	680.0	65	1V/100KHz	2.5	2020	0.4
PDB1005102MZF	1000.0	60	1V/100KHz	2.0	3000	0.3

NOTE: Specifications subject to change without notice. Please check our website for latest information.

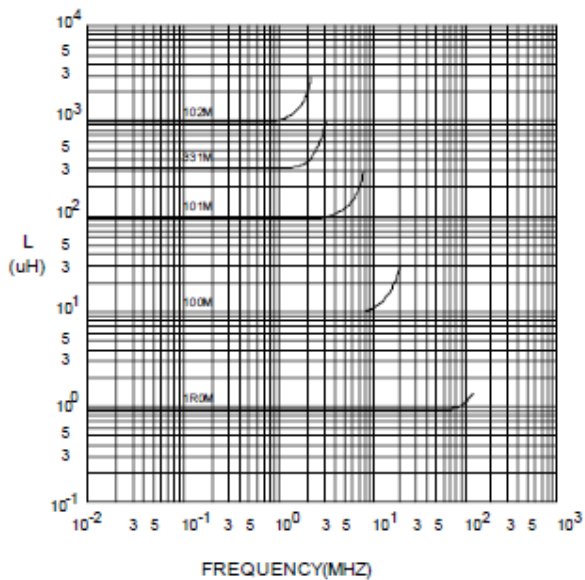


## 7. Characteristics Curves

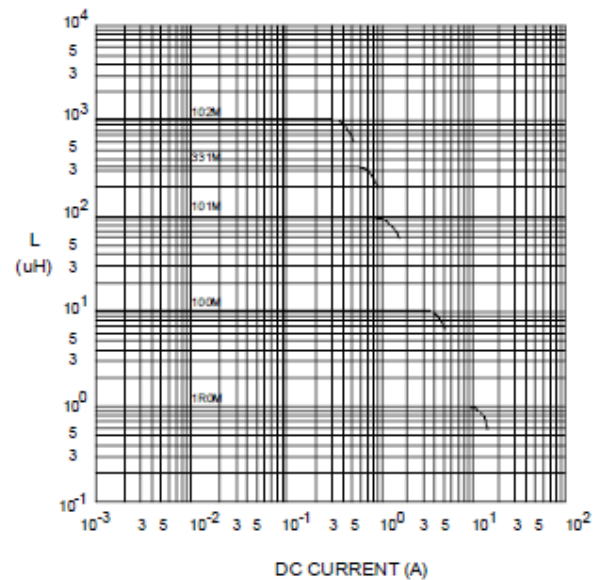
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 8-1. IR Soldering Reflow

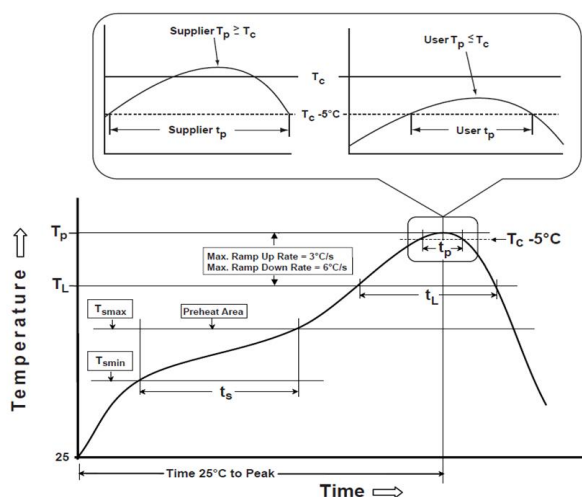
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

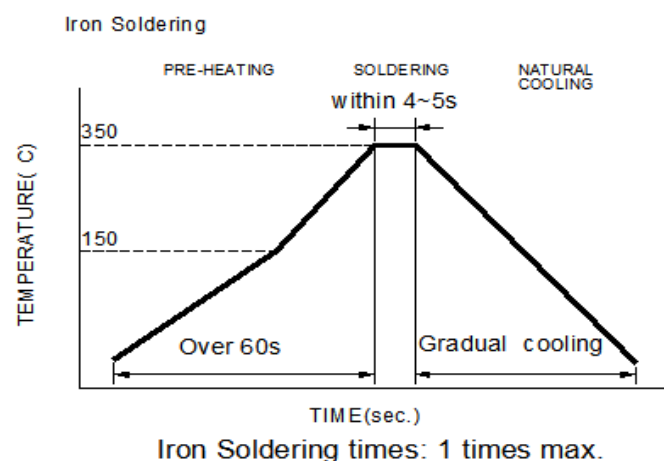
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

NOTE: Specifications subject to change without notice. Please check our website for latest information.

**Table (1.1) Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{smin}$ )	150°C
-Temperature Max ( $T_{smax}$ )	200°C
-Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	* < 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.

For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

\*Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

**Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )**

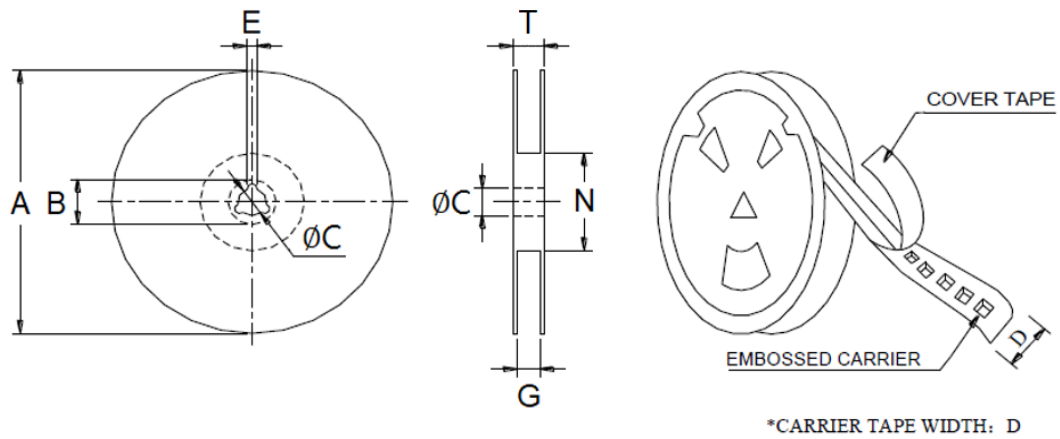
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

NOTE: Specifications subject to change without notice. Please check our website for latest information.

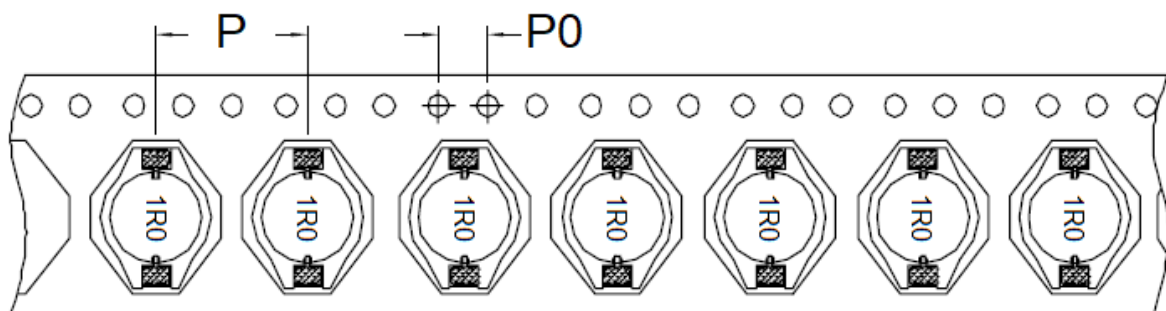
## 9. Packaging Information

### 9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D
	330.0 Ref	21.0 Ref	13.0 Ref	24.0 Ref
13"x24	E	G	N	T
	2.0 Ref	26.0 Max	50.0 Min	30.4 Ref

### 9-2. Tape Dimension (Unit: mm)



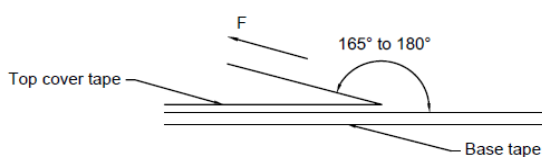
P	P0
16	4

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 9-3. Packaging Type

INNER : REEL			OUTER : CARTON		
Q'TY(PCS)	G.W. (gw)	STYLE	Q'TY(PCS)	G.W. (Kg)	SIZE(cm)
600	1,100	13-24	2,400	7.9	40 x 40 x 24

## 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

NOTE: Specifications subject to change without notice. Please check our website for latest information.