# 1. Part No. Expression

# SSC 04031R2 Y Z F

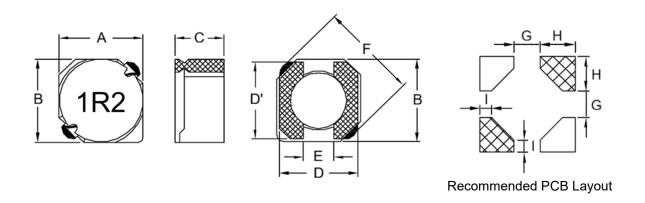
- (a)
- (b)
- (c) (d) (e) (f)
- (a) Series Code

- (d) Tolerance Code
- (b) Dimension Code

(e) Special Code

- (c) Inductance Code
- (f) Packaging Code

# 2. Configuration & Dimensions (Unit: mm)

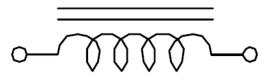


Note: 1. The above PCB layout reference only.

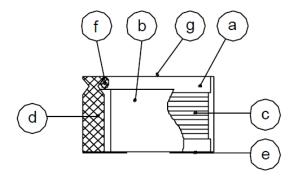
2. Marking: Inductance Code

А	В	С	D	D'
4.7±0.3	4.7±0.3	3.0 Max	4.5 Ref	4.5 Ref
E	F	G	Н	I
1.5 Ref	6.9 Max	1.7 Ref	1.8 Ref	0.8 Ref

## 3. Schematic



## 4. Material List



- (a) DR Core
- (b) RI Core
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Adhesive
- (g) Ink

## 5. General Specifications

- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop 35% Max.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat: 260° C,10 secs.
- (g) Storage Condition (Component in its packaging)
  - i) Temperature: -10°C to 40°C
  - ii) Humidity: Less than 60% RH

# 6. Electrical Characteristics

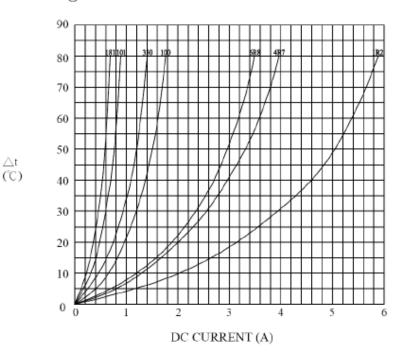
Part Number	Inductance (µH) @0A ±30%	Test Frequency	DCR (mΩ) Max	IDC (A) Max
SSC04031R2YZF	1.2	0.5V/100KHz	23.6	2.56
SSC04031R8YZF	1.8	0.5V/100KHz	27.5	2.20
SSC04032R2YZF	2.2	0.5V/100KHz	31.3	2.04
SSC04032R7YZF	2.7	0.5V/100KHz	43.3	1.60
SSC04033R3YZF	3.3	0.5V/100KHz	49.2	1.57
SSC04033R9YZF	3.9	0.5V/100KHz	64.8	1.44
SSC04034R7YZF	4.7	0.5V/100KHz	72.0	1.32
SSC04035R6YZF	5.6	0.5V/100KHz	100.9	1.17
SSC04036R8YZF	6.8	0.5V/100KHz	108.9	1.12
SSC04038R2YZF	8.2	0.5V/100KHz	117.5	1.04
SSC0403100YZF	10.0	0.5V/100KHz	128.3	1.00
SSC0403120YZF	12.0	0.5V/100KHz	131.6	0.84
SSC0403150YZF	15.0	0.5V/100KHz	149.0	0.76
SSC0403180YZF	18.0	0.5V/100KHz	166.0	0.72
SSC0403220YZF	22.0	0.5V/100KHz	235.0	0.70
SSC0403270YZF	27.0	0.5V/100KHz	261.0	0.58
SSC0403330YZF	33.0	0.5V/100KHz	331.3	0.56
SSC0403390YZF	39.0	0.5V/100KHz	383.7	0.50
SSC0403470YZF	47.0	0.5V/100KHz	587.0	0.48
SSC0403560YZF	56.0	0.5V/100KHz	624.5	0.41
SSC0403680YZF	68.0	0.5V/100KHz	699.0	0.35



Part Number	Inductance (µH) @0A ±30%	Test Frequency	DCR (mΩ) Max	IDC (A) Max
SSC0403820YZF	82.0	0.5V/100KHz	914.8	0.32
SSC0403101YZF	100.0	0.5V/100KHz	1020.0	0.29
SSC0403121YZF	120.0	0.5V/100KHz	1270.0	0.27
SSC0403151YZF	150.0	0.5V/100KHz	1350.0	0.24
SSC0403181YZF	180.0	0.5V/100KHz	1540.0	0.22

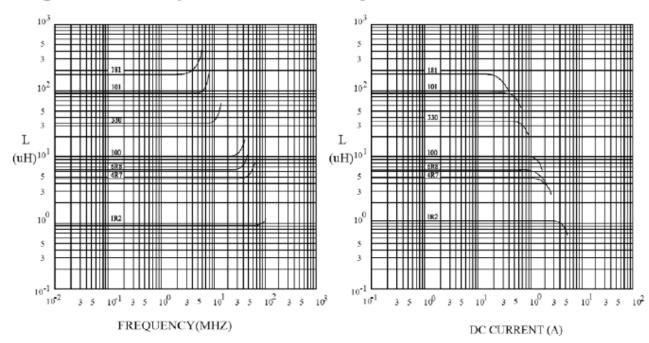
## 7. Characteristics Curves





## @ INDUCTANCE VS. FREQUENCY RESPONSE CURVE

## @ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE





# 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

## 8-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

## 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

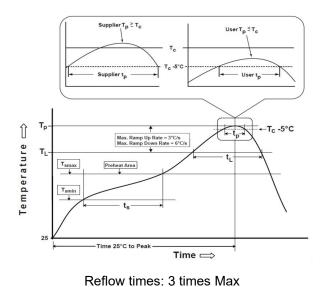
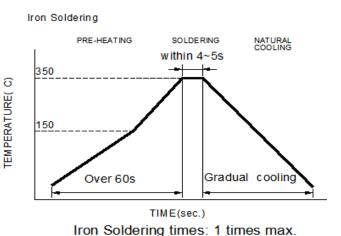


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time $(t_s)$ from $(T_{smin}$ to $T_{smax})$	60-120seconds
Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3°C /second max.
Liquids temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60-150 seconds
Classification temperature (Tc)	See Table (1.2)
Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate $(T_p \text{ to } T_L)$	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

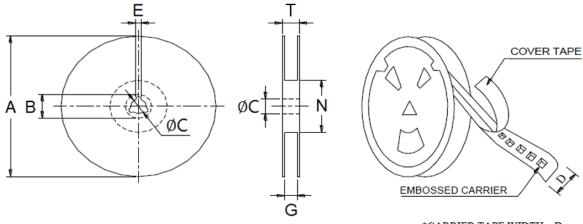
Reflow is referred to standard IPC/JEDEC J-STD-020E.

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<sup>\*</sup>Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

# 9. Packaging Information

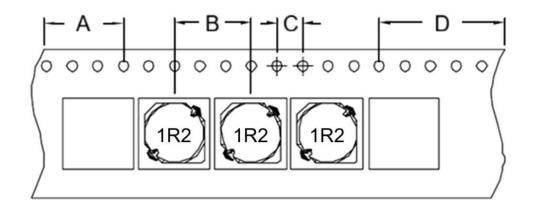
## 9-1. Reel Dimension (Unit: mm)



\*CARRIER TAPE WIDTH: D

Туре	Α	В	O	О	E	G	N	Т
13"x16mm	330.0 Ref	21.0 Ref	13.0 Ref	16.0 Ref	2.0 Ref	18.0 Max	50.0 Min	22.4 Ref

## 9-2. Tape Dimension (Unit: mm)



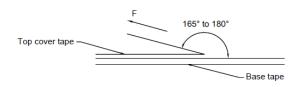
А	В	С	D
200	8	4	400



## 9-3. Packaging Quantity (Unit: Pcs)

INNER : REEL				OUTER : CART	ON
QTY(PCS)	G.W(gw)	STYLE	QTY(PCS)	G.W.(Kg)	SIZE(cm)
2,000	2,400	13-16	12,000	17.9	38 x 36.5 x 21

## 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

# **Application Notice**

#### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

