1. Part No. Expression

<u>SSB 0705 1R0 M Z F</u>

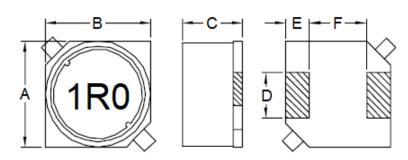
- (a)
- (b)
- (c) (d) (e) (f)
- (a) Series Code

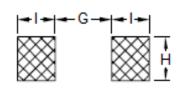
- (d) Tolerance Code
- (b) Dimension Code

(e) Special Code

- (c) Inductance Code
- (f) Packaging Code

2. Configuration & Dimensions (Unit: mm)



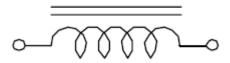


Recommended PCB Layout

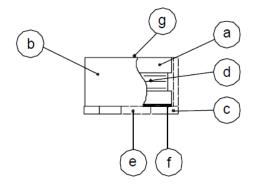
Note: 1. The above PCB layout reference only.

А	В	С	D	E
7.0±0.3	7.0±0.3	4.6±0.3	2.0±0.2	1.5±0.2
F	G	Н	I	-
4.0±0.2	3.7 Ref	2.2 Ref	1.9 Ref	-

3. Schematic



4. Material List



- (a) DR Core
- (b) RI Core
- (c) Base
- (d) Wire
- (e) Terminal
- (f) Adhesive
- (g) Ink

5. General Specifications

- (a) Operating Temp.: -40°C to +85°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop 10% Max.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to Solder Heat: 260°C, 10Sec.
- (g) Storage Condition (Component in its packaging)

i) Temperature: -10°C to 40°Cii) Humidity: Less than 60% RH

6. Electrical Characteristics

Part Number	Inductance (uH) ±20%	Test Frequency	RDC (mΩ) Max	IDC (A) Max
SSB07051R0MZF	1.0	1V/100KHz	20	3.0
SSB07051R5MZF	1.5	1V/100KHz	23	2.9
SSB07052R2MZF	2.2	1V/100KHz	26	2.7
SSB07053R3MZF	3.3	1V/100KHz	30	2.5
SSB07054R7MZF	4.7	1V/100KHz	36	2.0

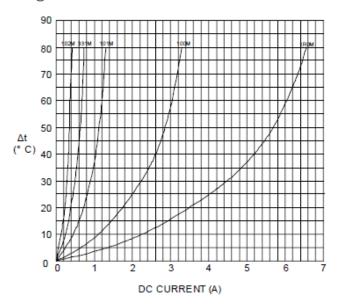


Part Number	Inductance (uH) ±20%	Test Frequency	RDC (mΩ) Max	IDC (A) Max
SSB07056R8MZF	6.8	1V/100KHz	45	1.90
SSB0705100MZF	10.0	1V/100KHz	60	1.70
SSB0705120MZF	12.0	1V/100KHz	65	1.55
SSB0705150MZF	15.0	1V/100KHz	70	1.45
SSB0705180MZF	18.0	1V/100KHz	80	1.20
SSB0705220MZF	22.0	1V/100KHz	90	1.15
SSB0705270MZF	27.0	1V/100KHz	120	1.00
SSB0705330MZF	33.0	1V/100KHz	135	0.90
SSB0705390MZF	39.0	1V/100KHz	150	0.85
SSB0705470MZF	47.0	1V/100KHz	170	0.80
SSB0705560MZF	56.0	1V/100KHz	230	0.70
SSB0705680MZF	68.0	1V/100KHz	270	0.65
SSB0705820MZF	82.0	1V/100KHz	300	0.57
SSB0705101MZF	100.0	1V/100KHz	360	0.50
SSB0705121MZF	120.0	1V/100KHz	400	0.47
SSB0705151MZF	150.0	1V/100KHz	530	0.40
SSB0705181MZF	180.0	1V/100KHz	600	0.38
SSB0705221MZF	220.0	1V/100KHz	800	0.35
SSB0705271MZF	270.0	1V/100KHz	900	0.32
SSB0705331MZF	330.0	1V/100KHz	1000	0.30
SSB0705391MZF	390.0	1V/100KHz	1400	0.27
SSB0705471MZF	470.0	1V/100KHz	1600	0.25
SSB0705561MZF	560.0	1V/100KHz	1750	0.22
SSB0705681MZF	680.0	1V/100KHz	2500	0.20
SSB0705821MZF	820.0	1V/100KHz	2800	0.19
SSB0705102MZF	1000.0	1V/100KHz	3200	0.18



7. Characteristics Curves

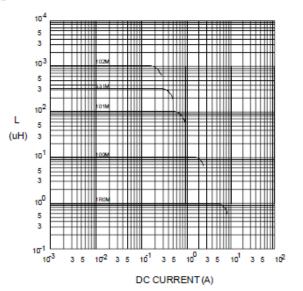




@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE

L 5 (uH) 3 10² 10³ 1

@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1. IR Soldering Reflow

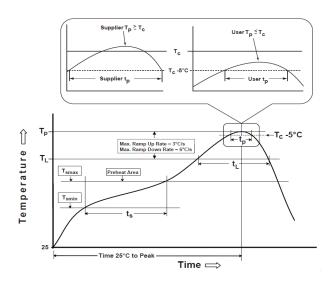
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

8-2. Iron Reflow

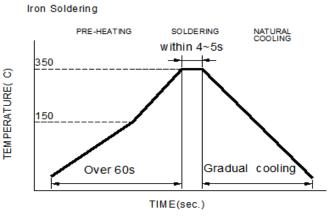
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max
Figure 1: IR Soldering Reflow



Iron Soldering times: 1 times max.

Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T _{smin})	150°C
-Temperature Max (T _{smax})	200°C
-Time (t_s) from $(T_{smin}$ to $T_{smax})$	60-120seconds
Ramp-up rate (T _L to T _p)	3°C /second max.
Liquids temperature (T _L)	217°C
Time (t _L) maintained above T _L	60-150 seconds
Classification temperature (T _c)	See Table (1.2)
Time (t _p) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T _p to T _L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

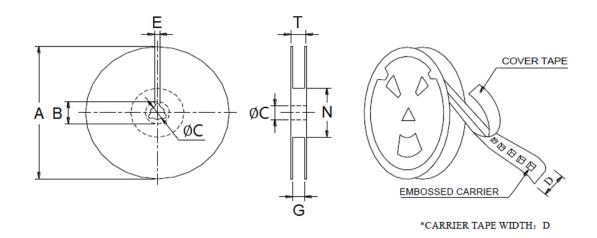
	Package	Volume mm ³	Volume mm ³	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

^{*}Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

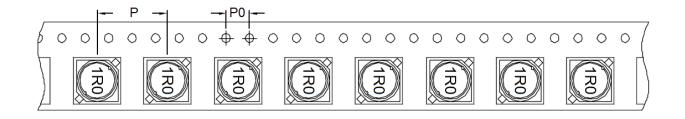
9. Packaging Information

9-1. Reel Dimension (Unit: mm)



Туре	Α	В	С	D	G	N	Т
13"x16mm	330.0 Ref	21.0 Ref	13.0 Ref	16.0 Ref	18.0 Max	50.0 Min	22.4 Ref

9-2. Tape Dimension (Unit: mm)



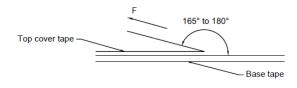
Р	P0
12	4



9-3. Packaging Quantity (Unit: Pcs)

Inner: Reel			Outer: Carton		
Qty (pcs)	G.W (gw)	Style	Qty (pcs)	G.W(kg)	Size (cm)
1,000	717	13-16	6,000	7.9	40 x 40 x 24

9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

