

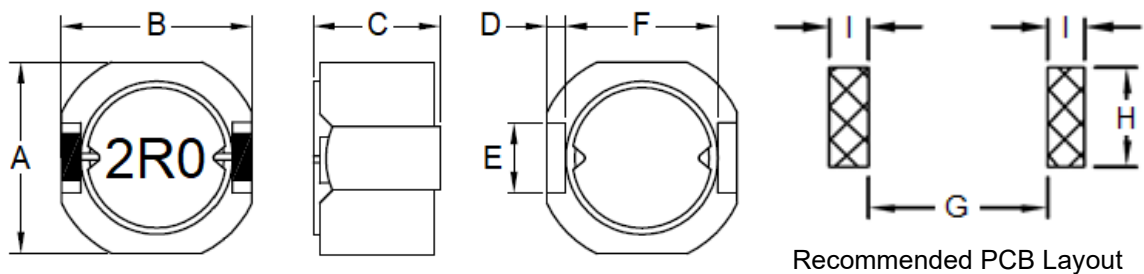
1. Part No. Expression

S D C 0 6 0 3 2 R 0 M Z F

(a) (b) (c) (d) (e) (f)

- | | |
|---------------------|--------------------|
| (a) Series Code | (d) Tolerance Code |
| (b) Dimension Code | (e) Special Code |
| (c) Inductance Code | (f) Packaging Code |

2. Configuration & Dimensions (Unit: mm)



- Note:
1. The above PCB layout reference only.
 2. Marking: Inductance Code

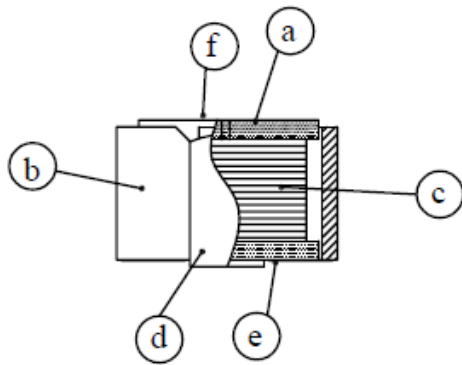
| A | B | C | D | E |
|---------|---------|---------|---------|---------|
| 6.2 Max | 6.3±0.3 | 3.5±0.1 | 0.6 Typ | 2.0 Typ |
| F | G | H | I | - |
| 4.8 Typ | 4.6 Ref | 2.6 Ref | 1.0 Ref | - |

3. Schematic



NOTE: Specifications subject to change without notice. Please check our website for latest information.

4. Material List



- (a) Core
- (b) Core
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Ink

5. General Specifications

- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) Storage Temp.: -40°C to +125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (e) Saturation Current (Isat) will cause inductance L0 to drop 30% Max.
- (f) Rated Current: The lower value of Isat and Irms.
- (g) Resistance to solder heat: 260° C, 10 secs
- (h) Storage Condition (Component in its packaging)
 - i) Temperature: -10°C to 40°C
 - ii) Humidity: Less than 60% RH

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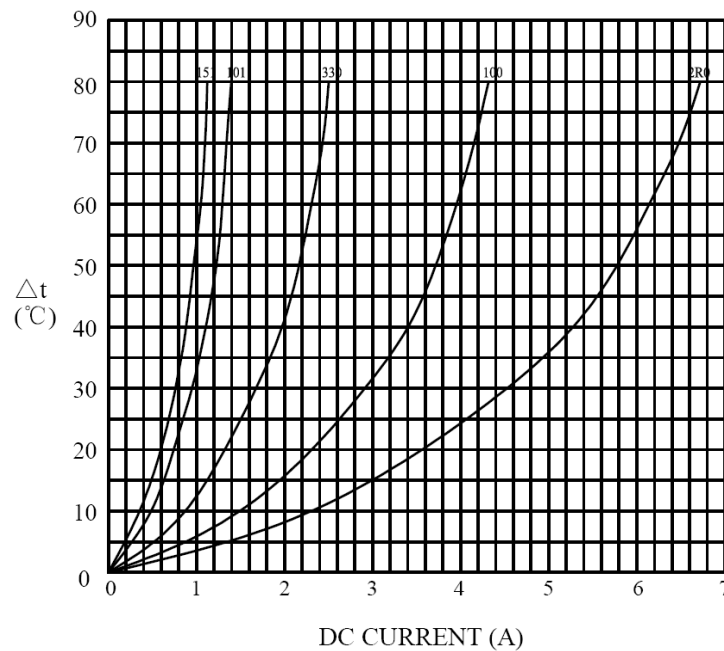
6. Electrical Characteristics

| Part Number | Inductance (uH) @0A ±20% | Test Frequency | DCR (mΩ) Typ | Isat (A) Max | Irms (A) Max |
|---------------|--------------------------------|-------------------|--------------------|--------------------|--------------------|
| SDC06032R0MZF | 2.0 | 1.0V/100KHz | 19.1 | 2.997 | 3.30 |
| SDC06032R7MZF | 2.7 | 1.0V/100KHz | 22.0 | 2.691 | 3.12 |
| SDC06033R3MZF | 3.3 | 1.0V/100KHz | 25.7 | 2.573 | 2.81 |
| SDC06034R7MZF | 4.7 | 1.0V/100KHz | 31.6 | 2.084 | 2.51 |
| SDC06036R2MZF | 6.2 | 1.0V/100KHz | 35.0 | 1.835 | 2.41 |
| SDC06038R2MZF | 8.2 | 1.0V/100KHz | 43.5 | 1.542 | 2.11 |
| SDC0603100MZF | 10.0 | 1.0V/100KHz | 49.4 | 1.491 | 1.97 |
| SDC0603120MZF | 12.0 | 1.0V/100KHz | 62.0 | 1.282 | 1.73 |
| SDC0603150MZF | 15.0 | 1.0V/100KHz | 77.0 | 1.103 | 1.54 |
| SDC0603180MZF | 18.0 | 1.0V/100KHz | 81.5 | 1.046 | 1.52 |
| SDC0603220MZF | 22.0 | 1.0V/100KHz | 106 | 0.968 | 1.29 |
| SDC0603270MZF | 27.0 | 1.0V/100KHz | 140 | 0.821 | 1.11 |
| SDC0603330MZF | 33.0 | 1.0V/100KHz | 162 | 0.755 | 1.02 |
| SDC0603390MZF | 39.0 | 1.0V/100KHz | 192 | 0.700 | 0.96 |
| SDC0603470MZF | 47.0 | 1.0V/100KHz | 209 | 0.677 | 0.89 |
| SDC0603560MZF | 56.0 | 1.0V/100KHz | 257 | 0.602 | 0.80 |
| SDC0603680MZF | 68.0 | 1.0V/100KHz | 320 | 0.556 | 0.71 |
| SDC0603820MZF | 82.0 | 1.0V/100KHz | 420 | 0.468 | 0.61 |
| SDC0603101MZF | 100 | 1.0V/100KHz | 477 | 0.449 | 0.57 |
| SDC0603151MZF | 150 | 1.0V/100KHz | 664 | 0.367 | 0.48 |

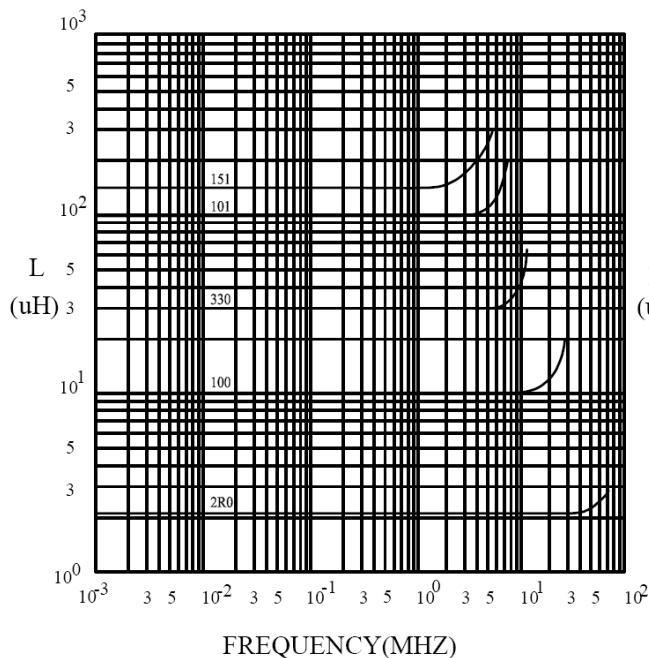
NOTE: Specifications subject to change without notice. Please check our website for latest information.

7. Characteristics Curves

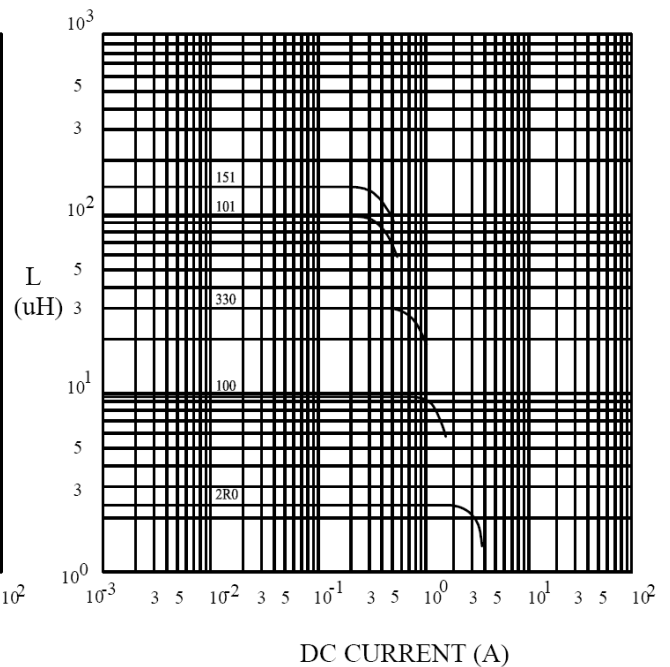
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



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8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1. IR Soldering Reflow

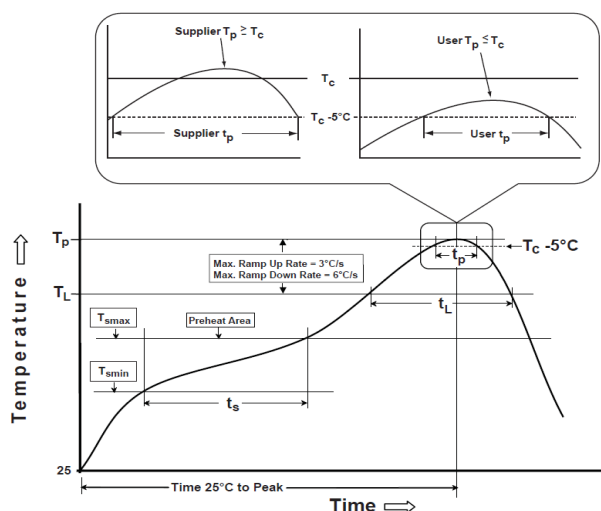
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

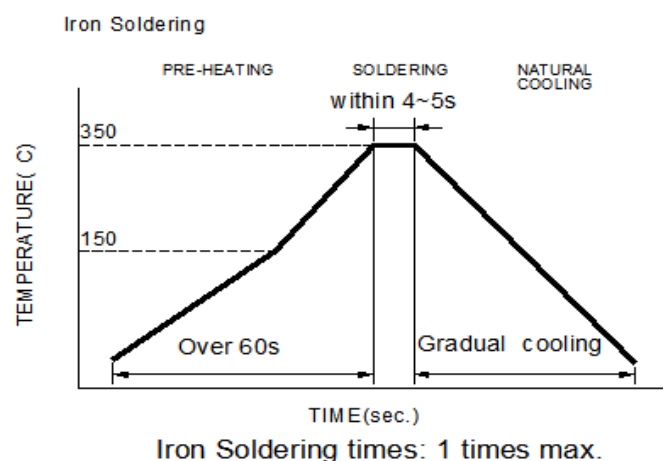
Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

NOTE: Specifications subject to change without notice. Please check our website for latest information.

Table (1.1) Reflow Profiles

| | |
|--|------------------|
| Profile Type: | Pb-Free Assembly |
| Preheat | |
| -Temperature Min (T_{smin}) | 150°C |
| -Temperature Max (T_{smax}) | 200°C |
| -Time (t_s) from (T_{smin} to T_{smax}) | 60-120seconds |
| Ramp-up rate (T_L to T_p) | 3°C /second max. |
| Liquids temperature (T_L) | 217°C |
| Time (t_L) maintained above T_L | 60-150 seconds |
| Classification temperature (T_c) | See Table (1.2) |
| Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .) | * < 30 seconds |
| Ramp-down rate (T_p to T_L) | 6°C /second max. |
| Time 25°C to peak temperature | 8 minutes max. |

T_p : maximum peak package body temperature, **T_c** : the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c** .

*Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

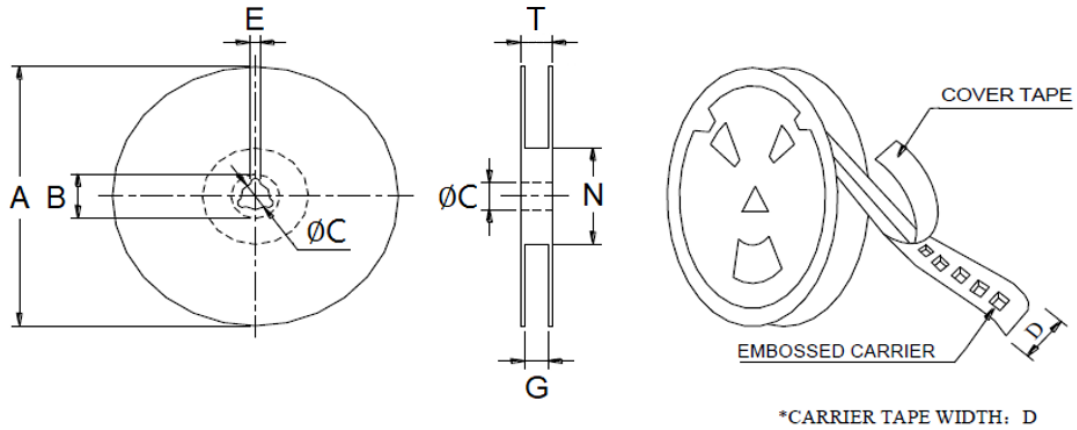
| | Package Thickness | Volume mm ³ <350 | Volume mm ³ 350-2000 | Volume mm ³ >2000 |
|------------------|-------------------|-----------------------------|---------------------------------|------------------------------|
| PB-Free Assembly | <1.6mm | 260°C | 260°C | 260°C |
| | 1.6-2.5mm | 260°C | 250°C | 245°C |
| | ≥2.5mm | 250°C | 245°C | 245°C |

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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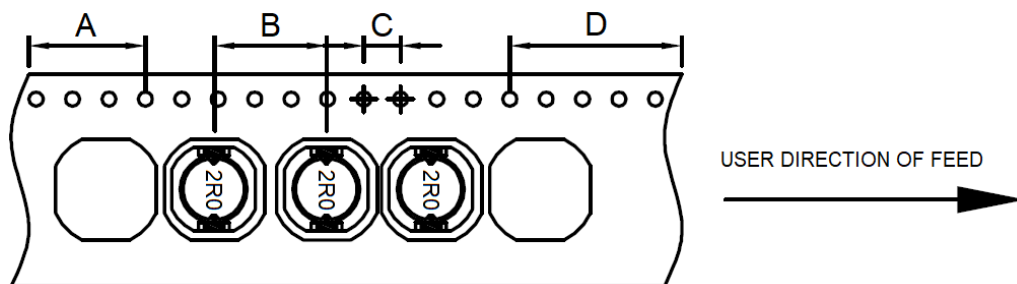
9. Packaging Information

9-1. Reel Dimension (Unit: mm)



| Type | A | B | C | D | E | G | N | T |
|----------|-------|----------|----------|------|---------|----------|----------|------|
| 13"x16mm | 330.0 | 21.0 Ref | 13.0 Ref | 16.0 | 2.0 Ref | 18.0 Max | 50.0 Min | 22.4 |

9-2. Tape Dimension (Unit: mm)



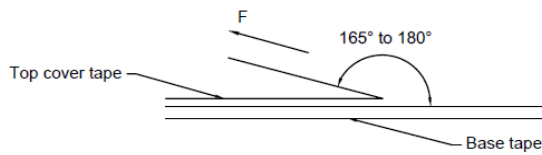
| A | B | C | D |
|-----|----|---|-----|
| 200 | 12 | 4 | 400 |

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9-3. Packaging Quantity (Unit: Pcs)

| INNER : REEL | | OUTER : CARTON | | |
|--------------|---------|----------------|---------|------------|
| QTY(PCS) | G.W(gw) | QTY(PCS) | G.W(Kg) | SIZE(cm) |
| 1,000 | 800 | 6,000 | 8.3 | 38x36.5x21 |

9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

| Room Temp. (°C) | Room Humidity (%) | Room atm (hPa) | Tearing Speed (mm/min) |
|-----------------|-------------------|----------------|------------------------|
| 5~35 | 45~85 | 860~1060 | 300±10 |

| Tape Size | 8 mm | 12 to 56 mm | 72 mm or Wider |
|---------------------------|--------|-------------|----------------|
| Tearing Off Force (grams) | 10~100 | 10~130 | 10~150 |

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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