

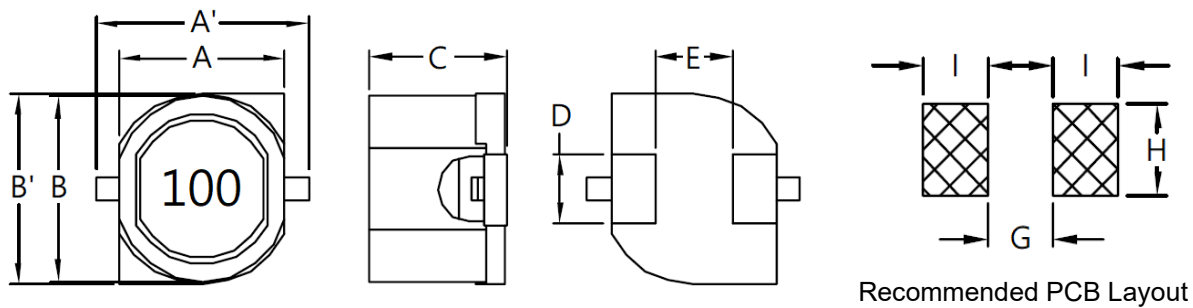
## 1. Part No. Expression

**S D B 0 9 0 5 1 0 0 M Z F**

(a) (b) (c) (d) (e) (f)

- |                     |                    |
|---------------------|--------------------|
| (a) Series Code     | (d) Tolerance Code |
| (b) Dimension Code  | (e) Special Code   |
| (c) Inductance Code | (f) Packaging Code |

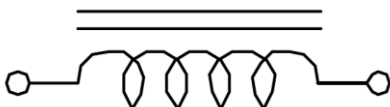
## 2. Configuration & Dimensions (Unit: mm)



- Note:
1. The above PCB layout reference only.
  2. Marking: Inductance Code

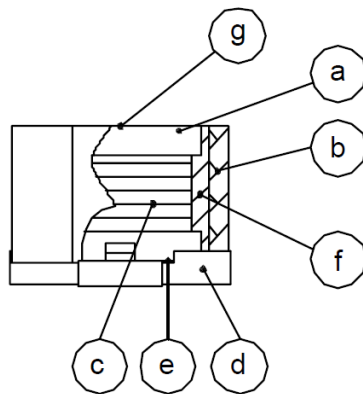
A'	A	B'	B	C
12.5 Max	9.0 Ref	10.1±0.3	10.0 Ref	5.7±0.3
D	E	G	H	I
3.0±0.2	5.6±0.3	4.7 Ref	3.9 Ref	2.8 Ref

## 3. Schematic



NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 4. Material List



- (a) DR Core
- (b) RI Core
- (c) Wire
- (d) Base
- (e) Terminal
- (f) Adhesive
- (g) Ink

## 5. General Specifications

- (a) Operating Temp.: -40°C to +75°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise  $\Delta T$  of 50°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop approximately 10%.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat: 260°C 10 secs
- (g) Storage Condition (Component in its packaging)
  - i) Temperature: -10°C to 40°C
  - ii) Humidity: Less than 60% RH

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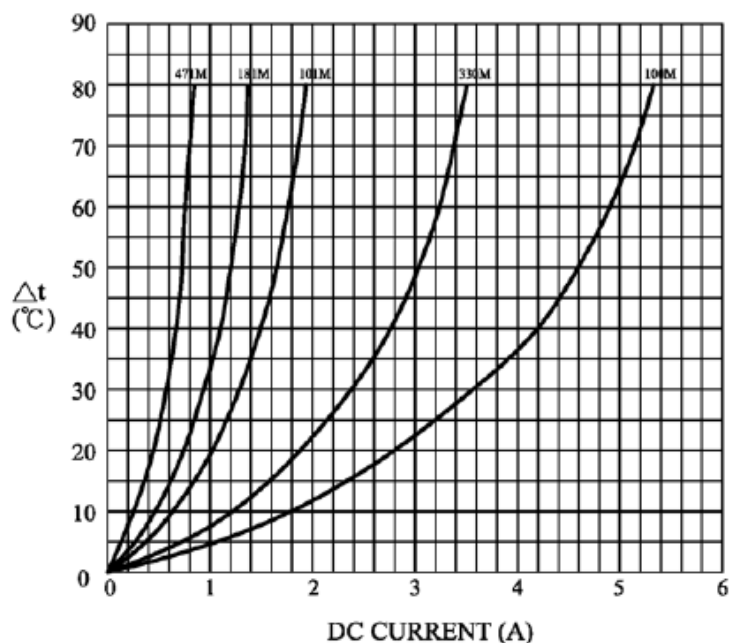
## 6. Electrical Characteristics

Part Number	Inductance ( $\mu$ H) @0A $\pm 20\%$	Test Frequency	RDC (m $\Omega$ ) Max	IDC (A)
SDB0905100MZF	10.0	1V/1KHz	0.04	2.40
SDB0905120MZF	12.0	1V/1KHz	0.05	2.30
SDB0905150MZF	15.0	1V/1KHz	0.06	2.10
SDB0905180MZF	18.0	1V/1KHz	0.06	1.90
SDB0905220MZF	22.0	1V/1KHz	0.07	1.70
SDB0905270MZF	27.0	1V/1KHz	0.08	1.60
SDB0905330MZF	33.0	1V/1KHz	0.10	1.40
SDB0905390MZF	39.0	1V/1KHz	0.15	1.30
SDB0905470MZF	47.0	1V/1KHz	0.15	1.20
SDB0905560MZF	56.0	1V/1KHz	0.20	1.10
SDB0905680MZF	68.0	1V/1KHz	0.25	0.97
SDB0905820MZF	82.0	1V/1KHz	0.25	0.88
SDB0905101MZF	100.0	1V/1KHz	0.30	0.80
SDB0905121MZF	120.0	1V/1KHz	0.35	0.73
SDB0905151MZF	150.0	1V/1KHz	0.40	0.65
SDB0905181MZF	180.0	1V/1KHz	0.55	0.60
SDB0905221MZF	220.0	1V/1KHz	0.60	0.54
SDB0905271MZF	270.0	1V/1KHz	0.80	0.49
SDB0905331MZF	330.0	1V/1KHz	0.90	0.44
SDB0905391MZF	390.0	1V/1KHz	1.00	0.41
SDB0905471MZF	470.0	1V/1KHz	1.30	0.37

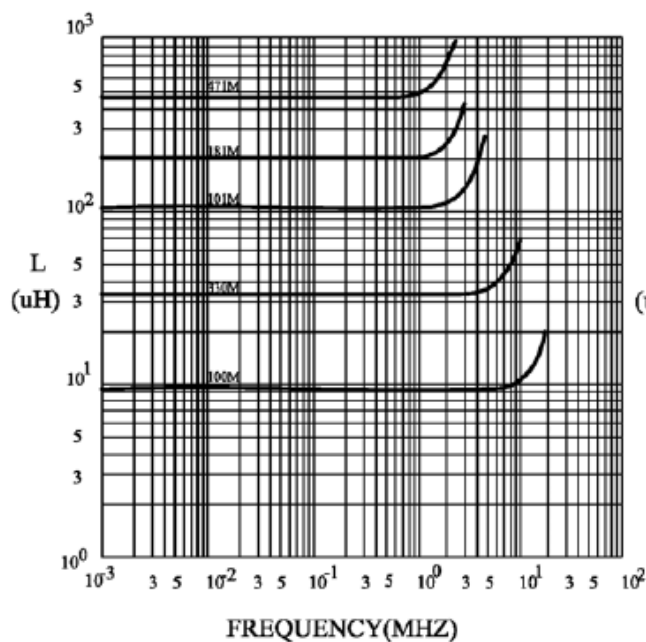
NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 7. Characteristics Curve

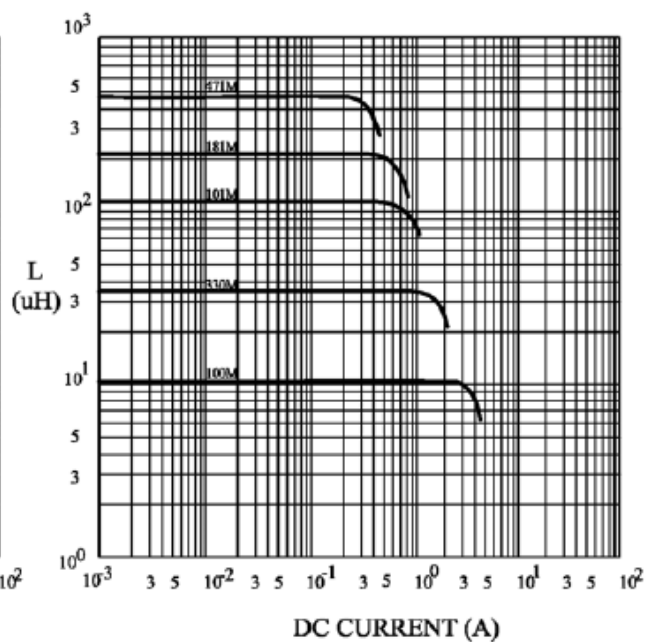
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



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## 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 8-1. IR Soldering Reflow

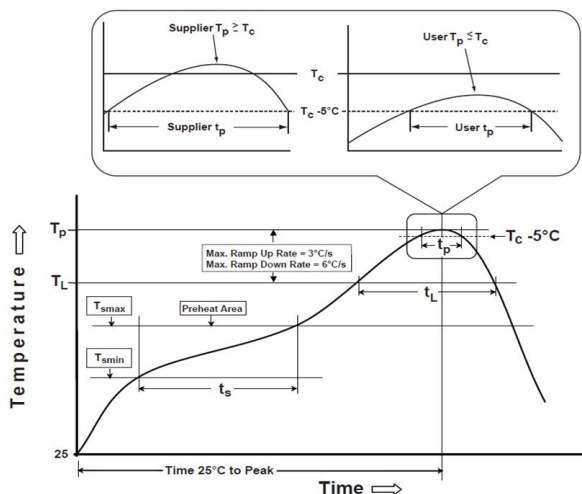
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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**Table (1.1) Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{smin}$ )	150°C
-Temperature Max ( $T_{smax}$ )	200°C
-Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	* < 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.

For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

\*Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

**Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )**

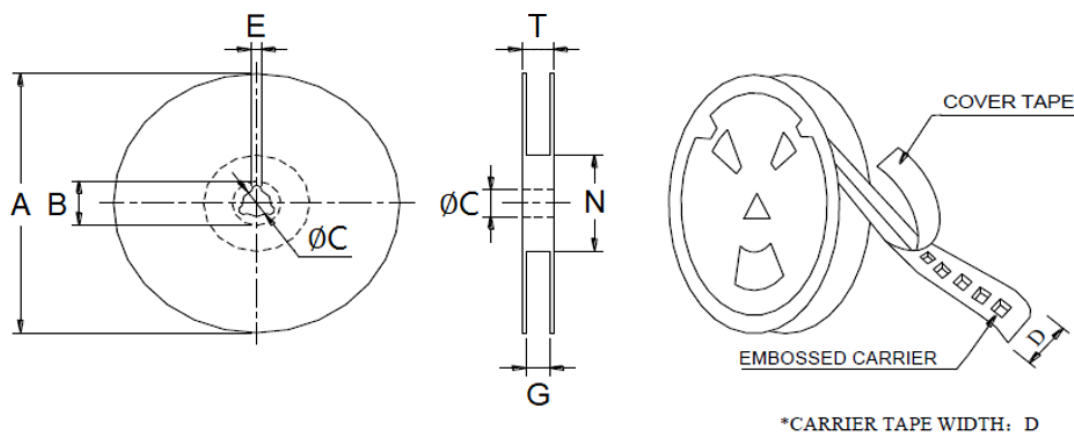
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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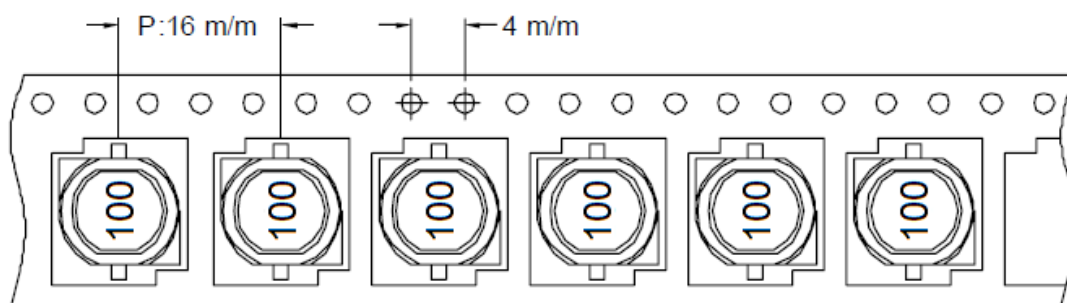
## 9. Packaging Information

### 9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D	E	G	N	T
13"x24mm	330.0	21.0 Ref	13.0 Ref	24.0 Ref	2.0 Ref	26.0 Max	50.0 Min	30.4

### 9-2. Tape Dimension (Unit: mm)

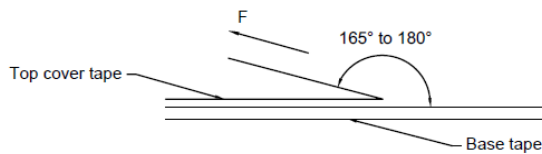


### 9-3. Packaging Quantity & G.W & Size

INNER : REEL			OUTER : CARTON		
QTY(PCS)	G.W(gw)	STYLE	QTY(PCS)	G.W(Kg)	SIZE(cm)
500	1200	13-24	2000	8.3	40x40x24

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## 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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