

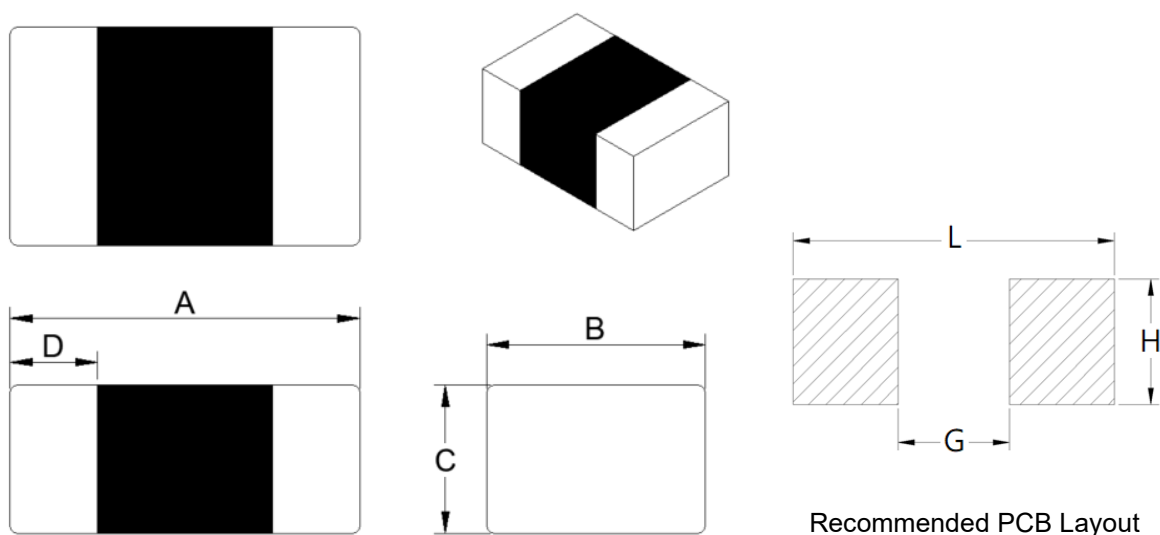
1. Part No. Expression

L 2 5 2 0 1 0 R 4 7 M - 1 0

(a) (b) (c) (d) (e)

- (a) Series Code (d) Tolerance Code
(b) Dimension Code (e) Internal Code
(c) Inductance Code

2. Configuration & Dimensions (Unit: mm)



A	B	C	D	L	G	H
2.5±0.2	2.0±0.2	0.9±0.1	0.6±0.2	3.0 Ref	1.2 Ref	2.3 Ref

NOTE: Specifications subject to change without notice. Please check our website for latest information.

3. General Specifications

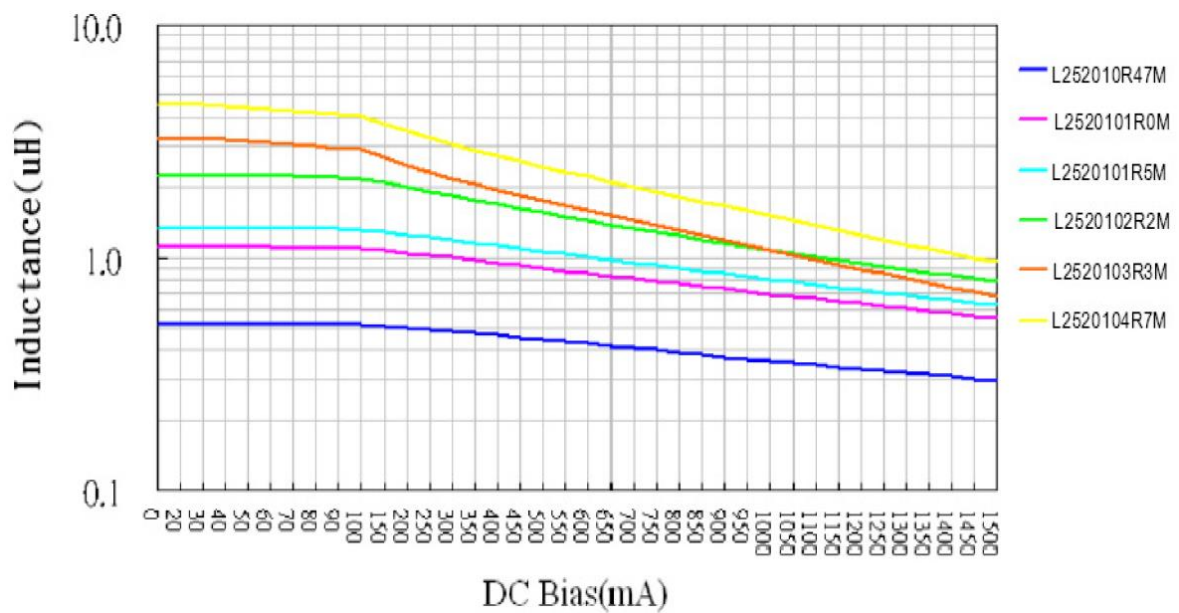
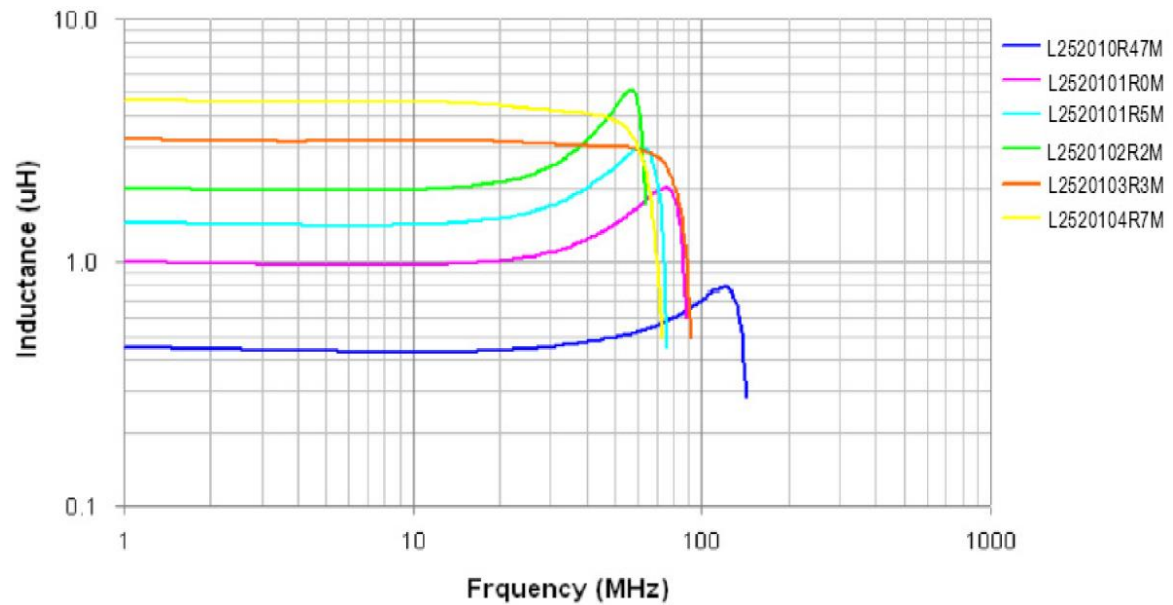
- (a) Operating Temp.: -55°C to +125°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) The maximum rated current is measured at ambient temperature increasing to 40°C within 2 hours.
- (d) Storage Condition (Component in its packaging)
 - i) Temperature: Less than 40°C
 - ii) Humidity: Less than 70% RH

4. Electrical Characteristics

Part Number	Inductance (μ H) $\pm 20\%$	Test Frequency	Rated Current (mA) Max	DCR (Ω) $\pm 25\%$	SRF (MHz) Min
L252010R47M-10	0.47	250mV/1MHz	1800	0.07	100
L252010R68M-10	0.68	250mV/1MHz	1700	0.09	90
L252010R82M-10	0.82	250mV/1MHz	1700	0.10	80
L2520101R0M-10	1.0	250mV/1MHz	1600	0.11	60
L2520101R2M-10	1.2	250mV/1MHz	1600	0.11	60
L2520101R5M-10	1.5	250mV/1MHz	1500	0.13	50
L2520101R8M-10	1.8	250mV/1MHz	1500	0.13	50
L2520102R2M-10	2.2	250mV/1MHz	1300	0.17	40
L2520103R3M-10	3.3	250mV/1MHz	1200	0.16	30
L2520104R7M-10	4.7	250mV/1MHz	1100	0.20	25

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5. Characteristics Curve



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6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

6-1. IR Soldering Reflow

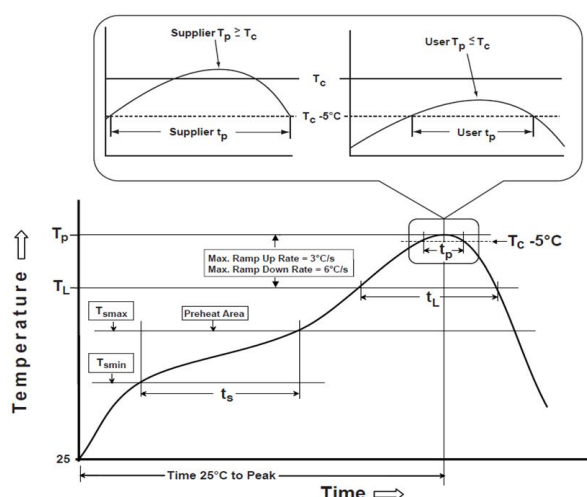
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

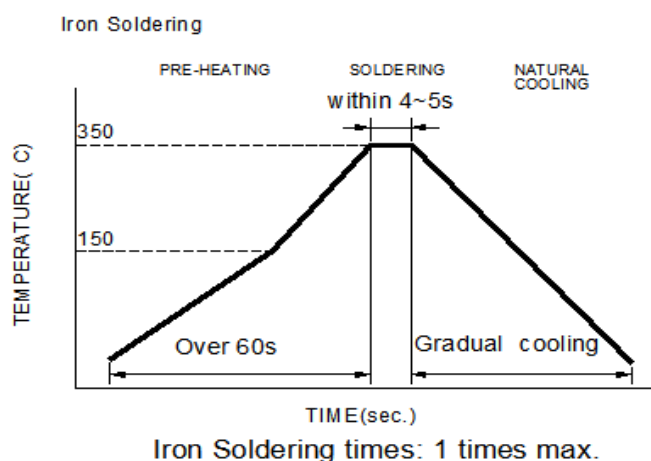
Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T_{smin})	150°C
-Temperature Max (T_{smax})	200°C
-Time (t_s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T_L to T_p)	3°C /second max.
Liquids temperature (T_L)	217°C
Time (t_L) maintained above T_L	60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	* < 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p: maximum peak package body temperature, **T_c**: the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c**.

*Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

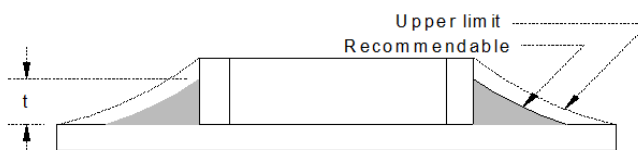
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

6-3. Soldering Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceeded as shown in the Figure below.

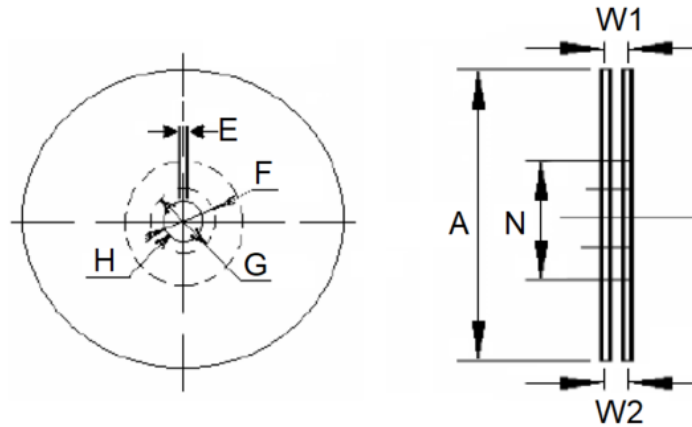
Minimum fillet height = soldering thickness + 25% product height.



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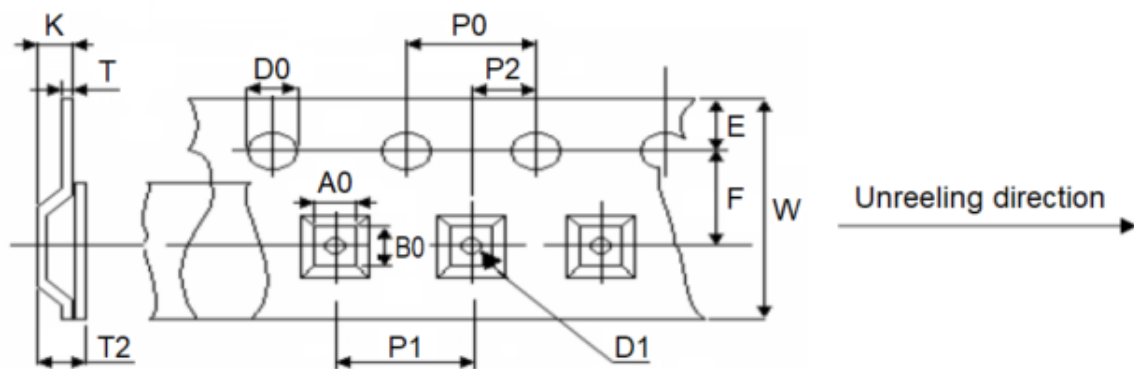
7. Packaging Information

7-1. Reel Dimension (Unit: mm)



Type	E	F	G	H	A	N	W1	W2
7"x8mm	2.0 Ref	13.0 Ref	21.0 Ref	R1.0	178.0±2.0	50.0 Min	10.0±1.5	20.0 Max

7-2. Tape Dimension (Unit: mm)



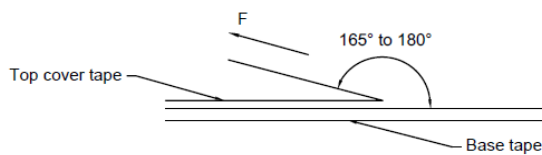
A0	B0	W	F	E	P1	P2
2.20±0.10	2.85±0.10	8.00±0.10	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05
P0	D0	D1	K	T	T2	-
4.00±0.10	1.55±0.05	1.00±0.10	1.37±0.15	0.20±0.05	1.40±0.20	-

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7-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	3,000
Inner Box	15,000
Carton	90,000

7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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