Common Mode Choke – *W8AF Series*

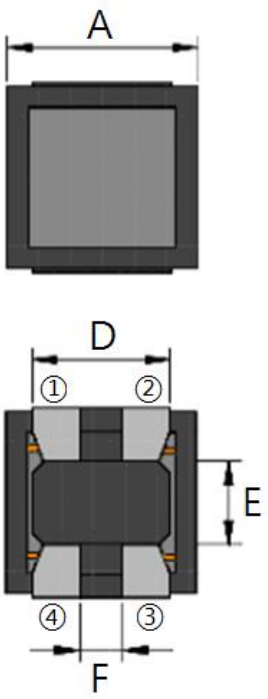
1. Part No. Expression

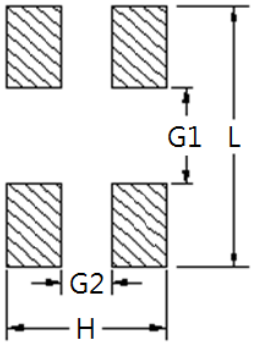
W 8 A F 2 5 1 - R R - 1 0

(a) (b) (c) (d) (e) (f) (g) (h)

(a)	Series Code	(e)	Impedance Code
(b)	Dimension Code	(f)	Packaging Code
(c)	Material Code	(g)	Current Code
(d)	Type Code	(h)	Internal Code

2. Configuration & Dimensions (Unit: mm)





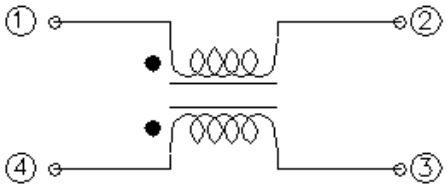
Recommended PCB Layout

Note: The above PCB layout reference only.

A	B	C	D	E
4.80±0.30	5.00±0.30	2.50 Max	3.50 Typ	2.20 Typ
F	L	H	G1	G2
1.10 Typ	5.50 Ref	4.40 Ref	2.00 Ref	0.90 Ref

NOTE: Specifications subject to change without notice. Please check our website for latest information.

3. Schematic



4. General Specifications

(a) Operating Temp.: -40°C to +125°C (including self-temperature rise)

(b) Storage Temp.: -40°C to +125°C (on board)

(c) All test data referenced to 25°C ambient.

(d) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.

(e) Storage Condition (Component in its packaging)

i) Temperature: Less than 40°C

ii) Humidity: Less than 60% RH

5. Electrical Characteristics

Part Number	Impedance (Ω) Typ	Test Frequency (MHz)	DCR (Ω) ±40%	Rated Current (mA) Max	Rated Voltage (V_{DC})	IR (MΩ) Min
W8AF251-RR-10	250	100	0.014	5000	50	10
W8AF501-RP-10	500	100	0.019	4000	50	10
W8AF102-RL-10	1000	100	0.024	2000	50	10
W8AF152-RK-10	1500	100	0.040	1500	50	10

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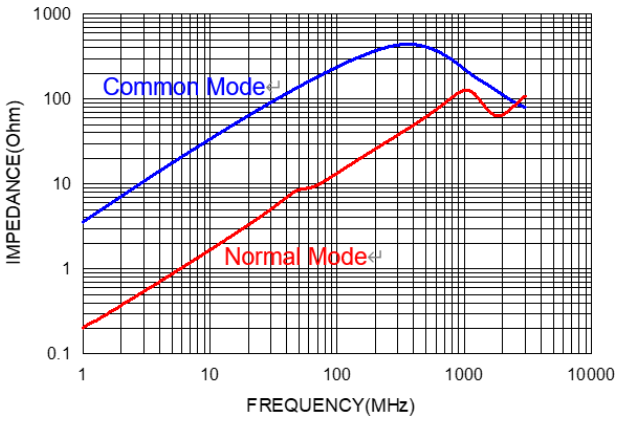
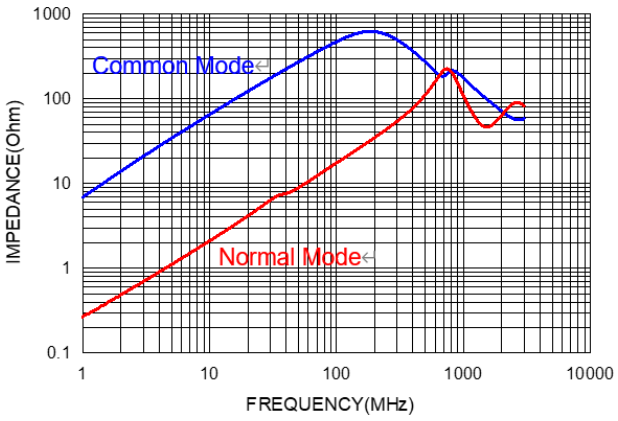
6. Characteristics Curve

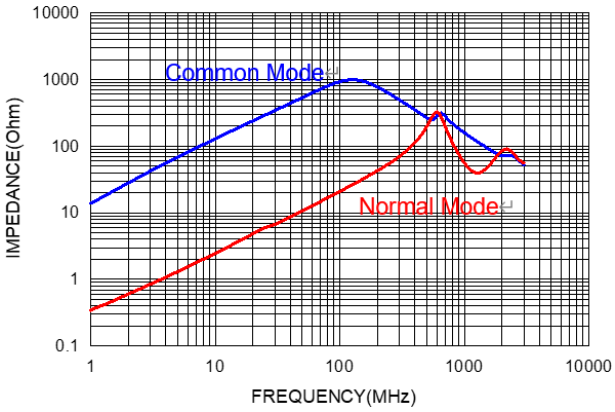
W8AF251-RR-10



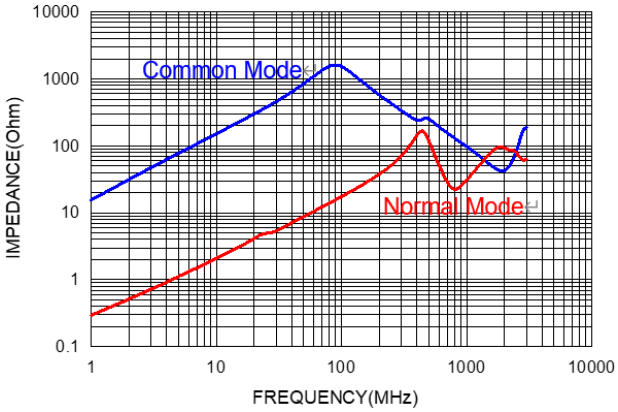
W8AF501-RP-10



W8AF102-RL-10



W8AF152-RK-10



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7. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

7-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

7-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

(a) Preheat circuit and products to 150°C.

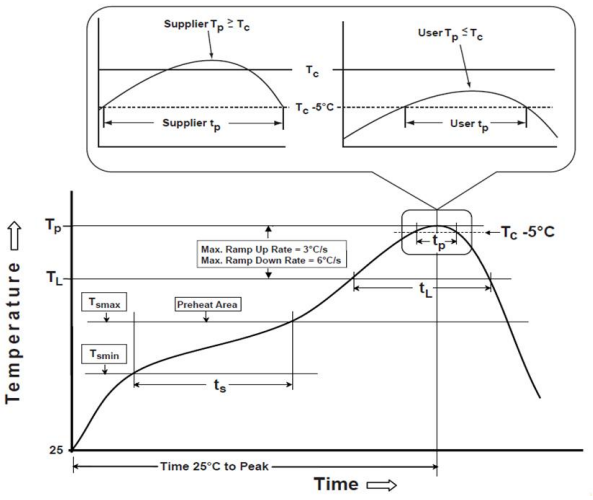
(b) 355°C tip temperature (Max.)

(c) Never contact the ceramic with the iron tip

(d) 1.0mm tip diameter (Max.)

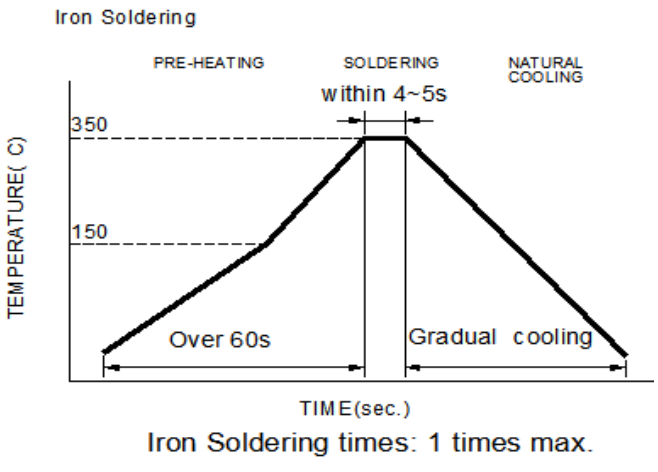
(e) Use a 20 watt soldering iron with tip diameter of 1.0mm

(f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat -Temperature Min (T_{smin}) -Temperature Max (T_{smax}) -Time (t_s) from (T_{smin} to T_{smax})	 150°C 200°C 60-120seconds
Ramp-up rate ($T_L$to T_p)	3°C /second max.
Liquids temperature (T_L) Time (t_L) maintained above T_L	217°C 60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc.**

*Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

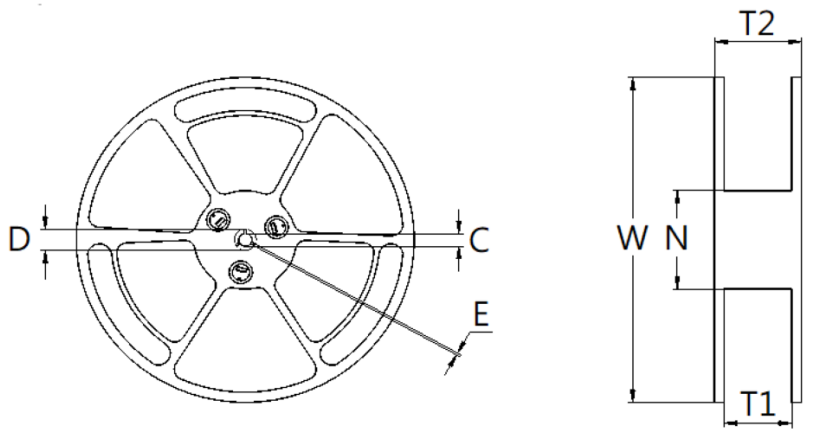
Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

	Package Thickness	Volume mm^3 <350	Volume mm^3 350-2000	Volume mm^3 >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

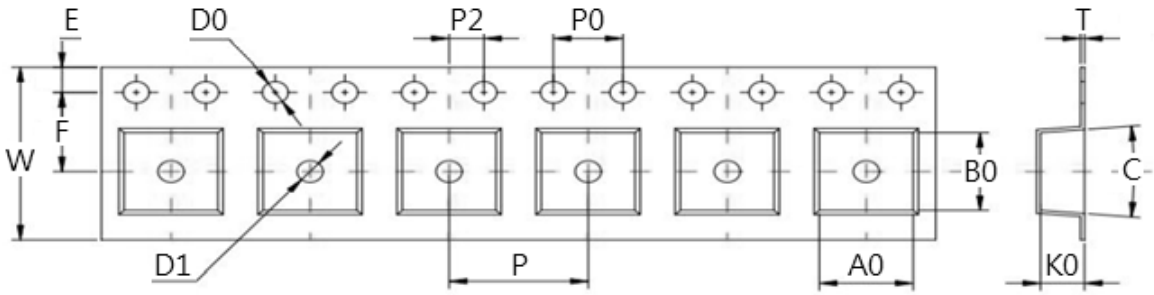
8. Packaging Information

8-1. Reel Dimension (Unit: mm)



Type	W	D	C	T1	N	T2	E
13”x12	330.0±1.5	21.5+0.5/-0.0	13.0+0.5/-0.2	12.5+0.5/-0.0	100.0±1.5	16.9±0.4	2.0±0.5

8-2. Tape Dimension (Unit: mm)



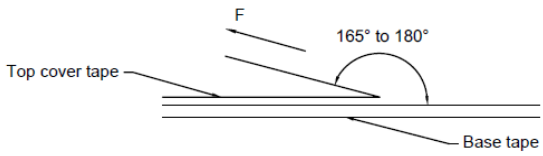
W	E	F	P0	P2	P
12.00±0.30	1.75±0.10	5.50±0.10	4.00±0.10	2.00±0.10	8.00±0.10
B0	T	A0	K0	D0/D1	C
5.40±0.10	0.40±0.05	5.40±0.10	2.70±0.10	1.50±0.10	10°

NOTE: Specifications subject to change without notice. Please check our website for latest information.

8-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	2,500

8-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

(a) Recommended products should be used within 12 months from the time of delivery.

(b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

(a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.

(b) Vacuum pick up is strongly recommended for individual components.

(c) Bulk handling should ensure that abrasion and mechanical shock are minimized.