

1. Part No. Expression

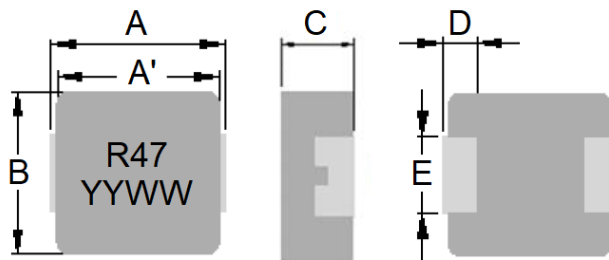
P I C Q 1 2 0 6 H P R 4 7 M F

(a) (b) (c) (d) (e) (f)

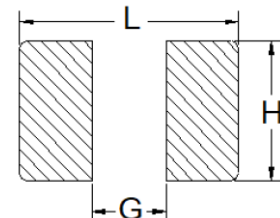
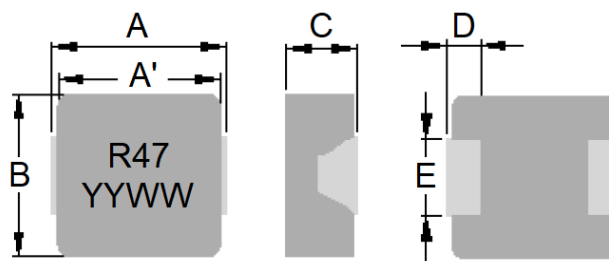
- | | |
|--------------------|---------------------|
| (a) Series Code | (d) Inductance Code |
| (b) Dimension Code | (e) Tolerance Code |
| (c) Material Code | (f) Packaging Code |

2. Configuration & Dimensions (Unit: mm)

leadframe



non-leadframe



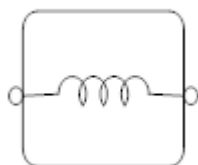
Recommended PCB Layout

- Note:
1. The above PCB layout reference only.
 2. Recommend solder paste thickness at 0.15 mm and above.
 3. Marking: Top= Inductance Code, Bottom=YYWW (Year/World week), Black

Type	A	A'	B	C	D	E	L	G	H
Leadframe	13.5±0.5	12.5±0.3	12.5±0.3	5.7±0.3	2.3±0.3	4.7±0.3	14.2 Ref	8.0 Ref	5.0 Ref
Non-Leadframe									

NOTE: Specifications subject to change without notice. Please check our website for latest information.

3. Schematic



4. Material List

Lead Frame	NO	Items	Non-Lead Frame	NO	Items
	(a)	Core		(a)	Core
	(b)	Wire		(b)	Wire
	(c)	Clip		(c)	Solder
	(d)	Ink		(d)	Ink
	(e)	Paint		(e)	Paint

5. General Specifications

- (a) Reliability test for this part meets AEC-Q200 standard.
- (b) Operating Temp.: - 55°C to + 125°C (including self-temperature rise)
- (c) Storage Temp.: - 55°C to + 125°C (on board)
- (d) All test data referenced to 25°C ambient.
- (e) Heat Rated Current (Irms) will cause the coil temperature rise approximately ΔT of 40°C.
- (f) Saturation Current (Isat) will cause inductance L0 to drop approximately 30%.
- (g) Rated DC Current: The lower value of Irms and Isat.
- (h) Part Temperature (Ambient + Temp. Rise): Should not exceed 125°C under worst case operating conditions.
- (i) Maximum Operating Voltage: 80V
- (j) Storage Condition (Component in its packaging)
 - i) Temperature: Less than 40°C
 - ii) Humidity: Less than 60% RH

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6. Electrical Characteristics

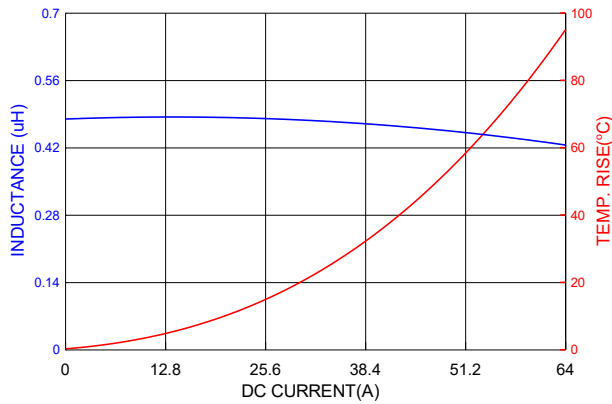
Part Number	Inductance (μ H) @0A $\pm 20\%$	Irms (A) Typ	Isat (A) Typ	DCR (m Ω)		Type
				Typ	Max	
PICQ1206HPR47MF	0.47	38.0	64.0	0.92	1.3	Non-Leadframe
PICQ1206HPR56MF	0.56	35.0	60.0	1.15	1.5	Non-Leadframe
PICQ1206HPR68MF	0.68	33.0	57.0	1.33	1.7	Non-Leadframe
PICQ1206HP1R0MF	1.00	29.0	53.0	1.8	2.4	Non-Leadframe
PICQ1206HP1R2MF	1.20	28.0	51.0	2.1	2.8	Non-Leadframe
PICQ1206HP1R5MF	1.50	26.0	50.0	2.7	3.2	Non-Leadframe
PICQ1206HP2R2MF	2.20	21.0	43.0	4.0	4.7	Leadframe
PICQ1206HP2R7MF	2.70	19.0	40.0	4.6	5.4	Leadframe
PICQ1206HP3R3MF	3.30	17.0	35.0	5.8	7.1	Leadframe
PICQ1206HP4R7MF	4.70	16.0	30.0	9.5	11.5	Leadframe
PICQ1206HP5R6MF	5.60	15.5	28.0	10.8	12.6	Leadframe
PICQ1206HP6R8MF	6.80	15.0	25.0	12.0	13.8	Leadframe
PICQ1206HP8R2MF	8.20	11.0	23.0	13.6	16.0	Leadframe
PICQ1206HP100MF	10.0	11.0	21.0	18.0	20.7	Leadframe
PICQ1206HP120MF	12.0	9.5	18.0	20.0	23.0	Leadframe
PICQ1206HP150MF	15.0	9.0	16.0	25.0	29.0	Leadframe
PICQ1206HP180MF	18.0	8.5	15.0	30.0	35.0	Leadframe
PICQ1206HP220MF	22.0	8.0	14.0	34.0	39.5	Leadframe
PICQ1206HP270MF	27.0	7.0	13.0	49.0	56.0	Leadframe
PICQ1206HP330MF	33.0	6.0	12.0	65.0	75.0	Leadframe
PICQ1206HP470MF	47.0	5.5	11.0	80.0	90.0	Leadframe
PICQ1206HP560MF	56.0	5.3	10.0	101	118	Leadframe
PICQ1206HP680MF	68.0	5.0	9.0	120	140	Leadframe
PICQ1206HP820MF	82.0	4.5	8.5	138	161	Leadframe
PICQ1206HP101MF	100	4.0	8.0	180	200	Leadframe
PICQ1206HP121MF	120	3.5	7.0	210	235	Leadframe
PICQ1206HP151MF	150	3.0	6.0	300	350	Leadframe

Test frequency: 1.0V/100KHz

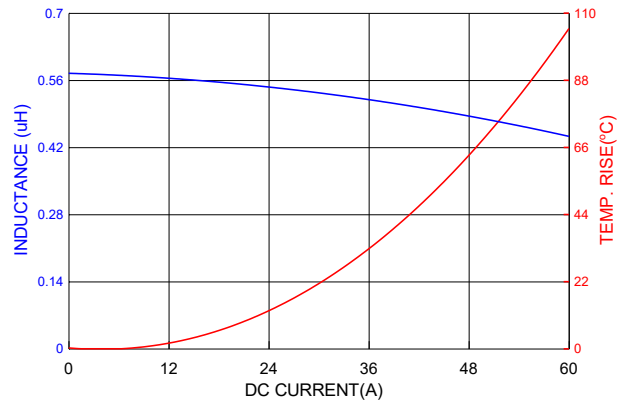
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7. Characteristics Curve

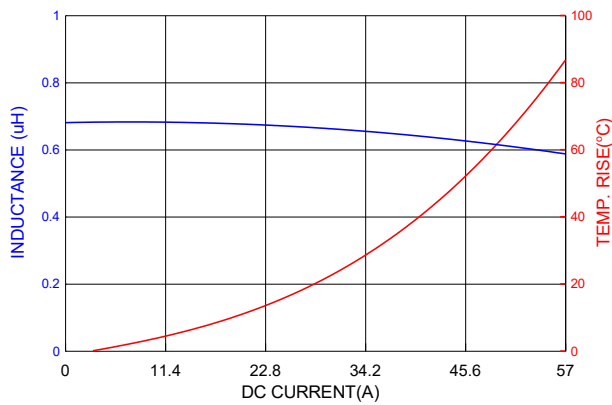
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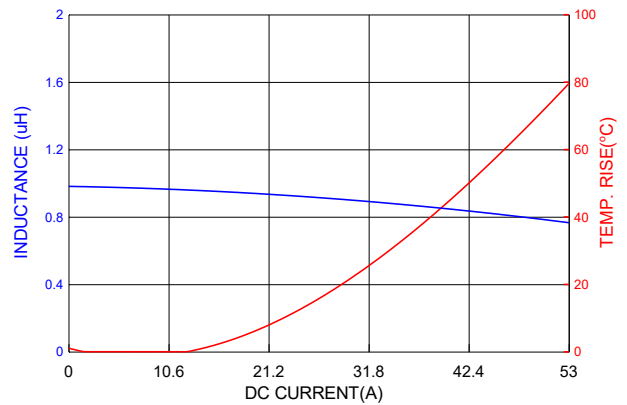
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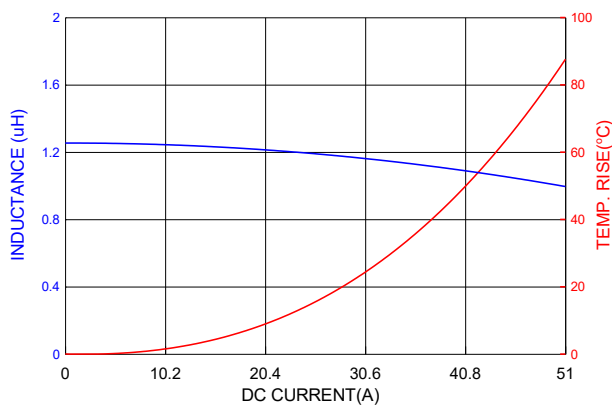
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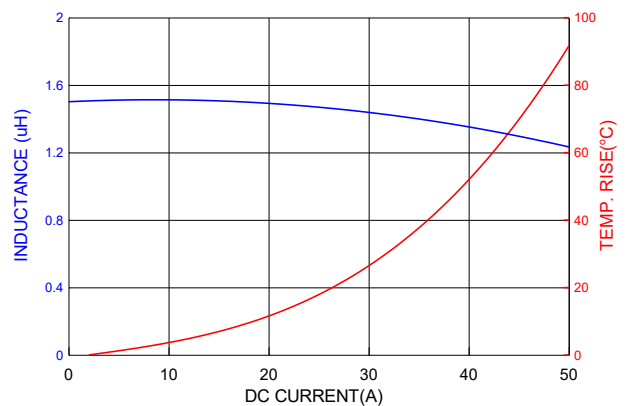
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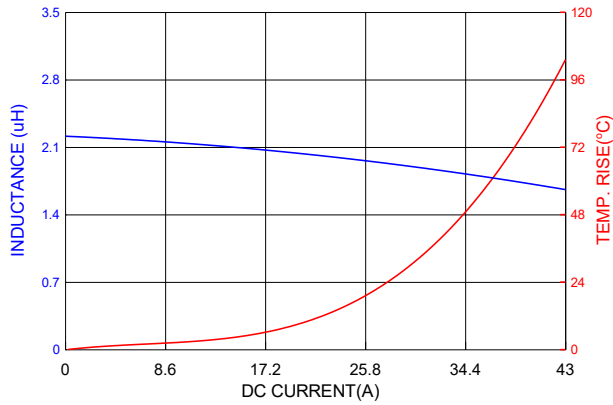


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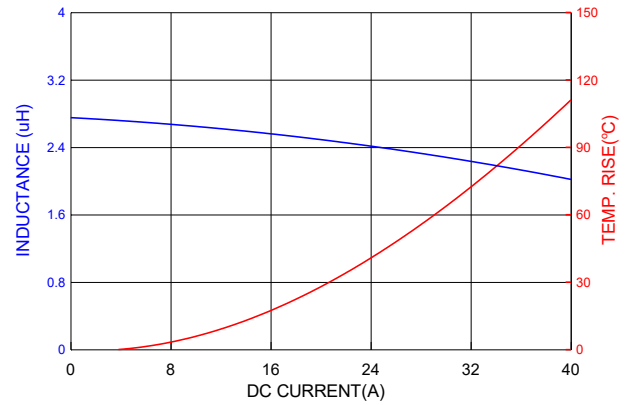


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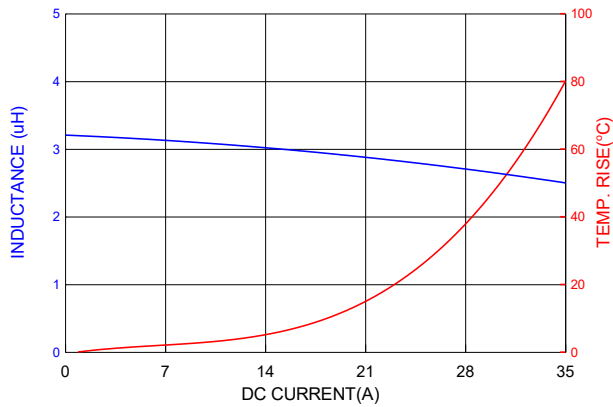
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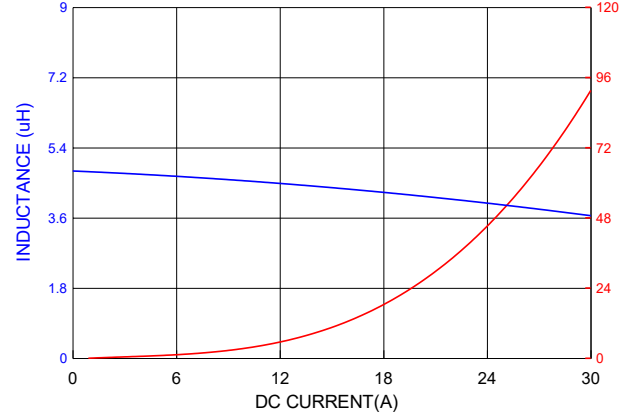
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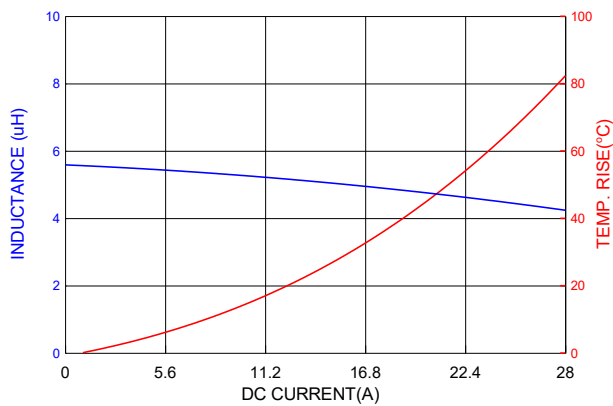
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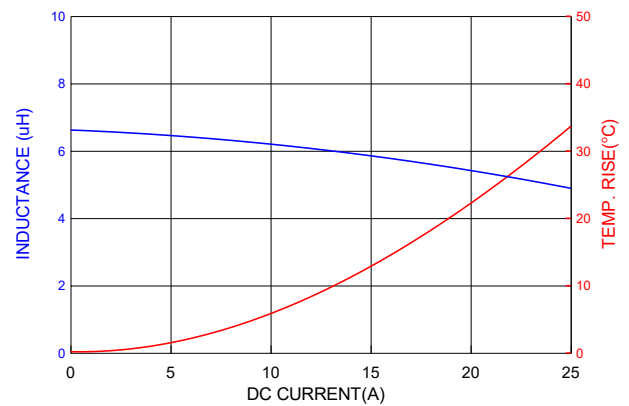
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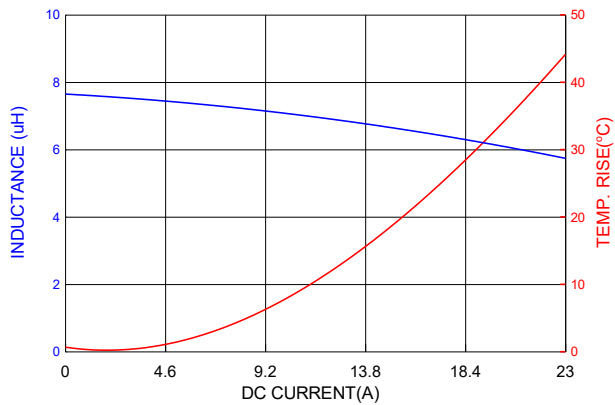


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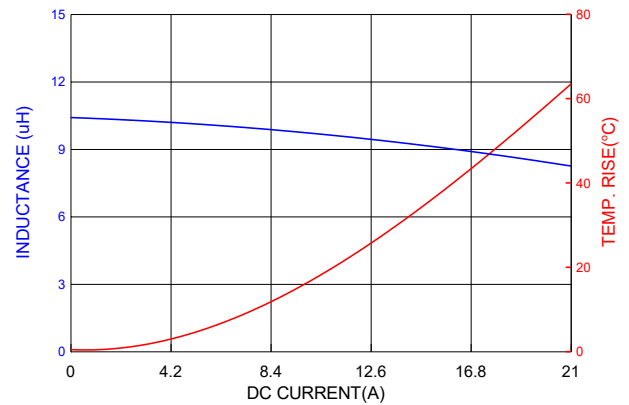


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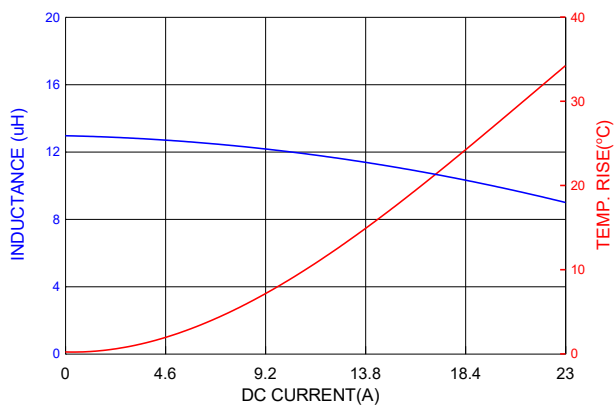
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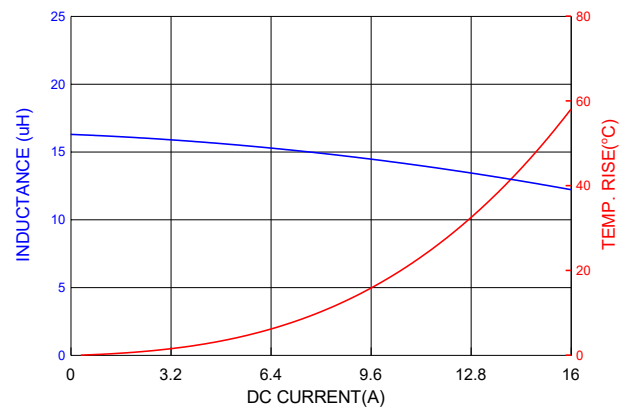
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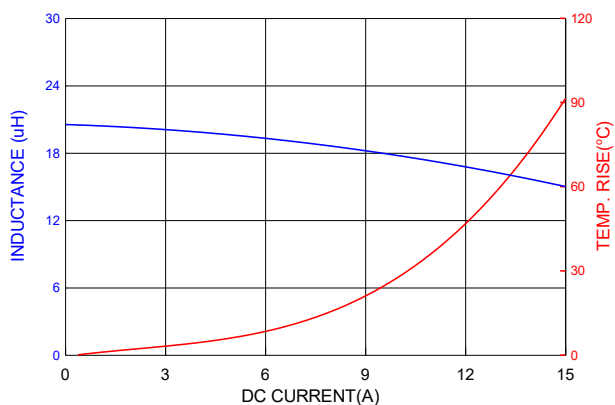
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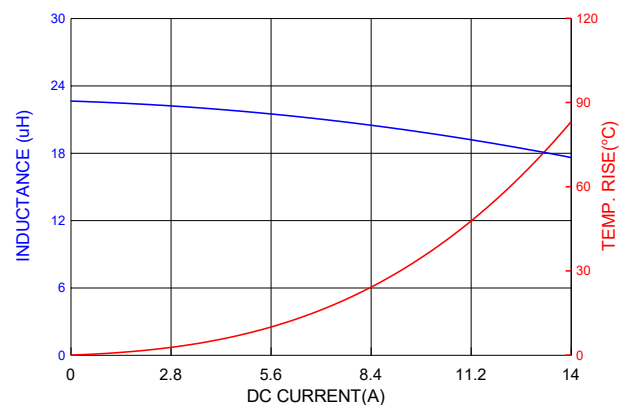
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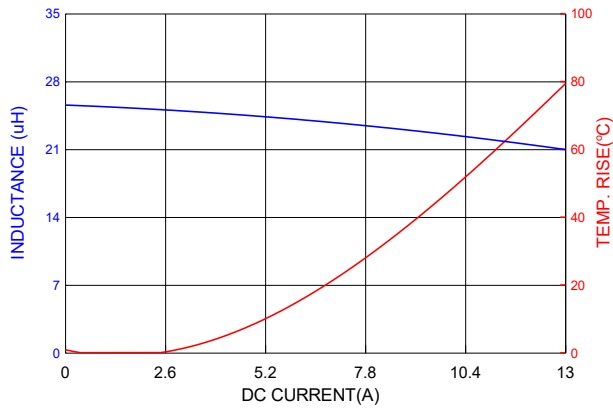


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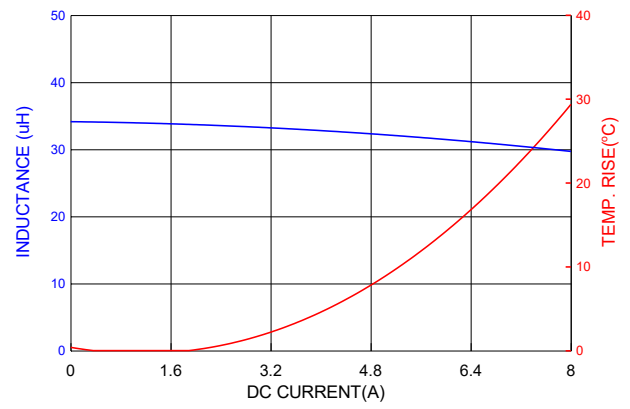


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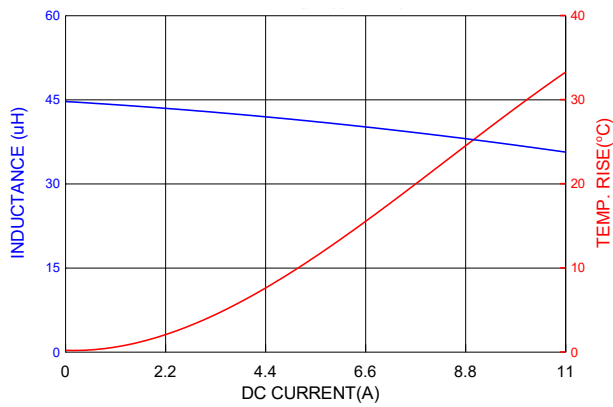
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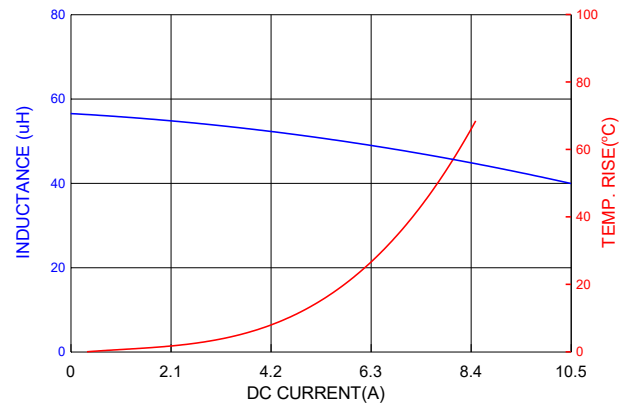
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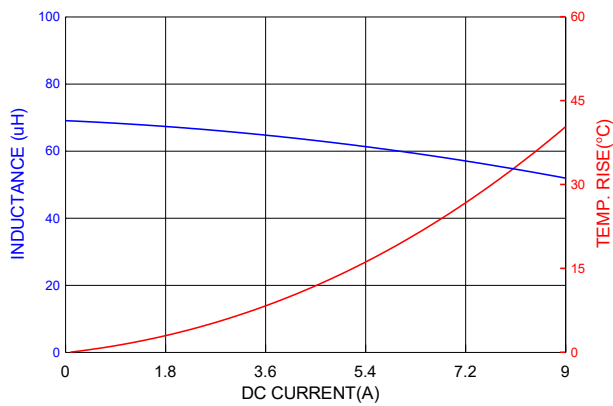
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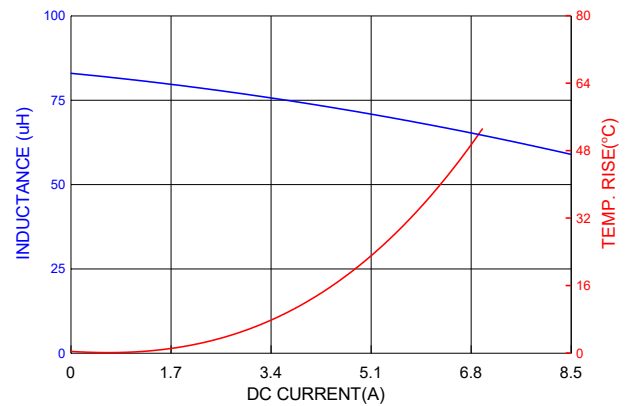
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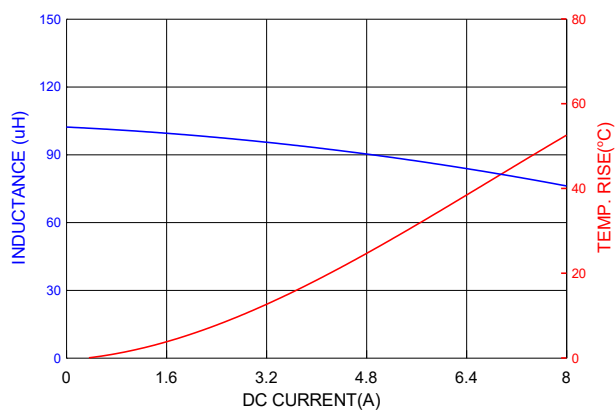


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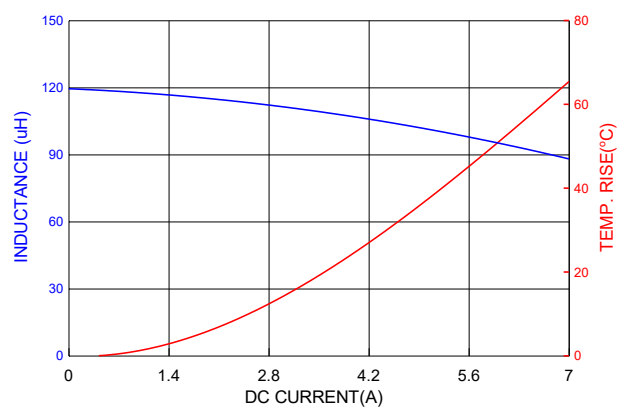


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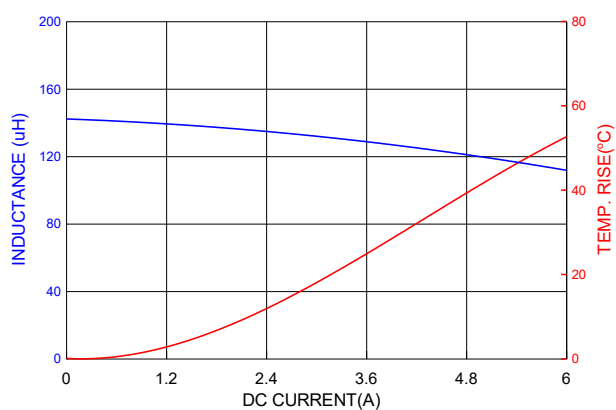
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PICQ1206HP121MF



PICQ1206HP151MF



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8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1. IR Soldering Reflow

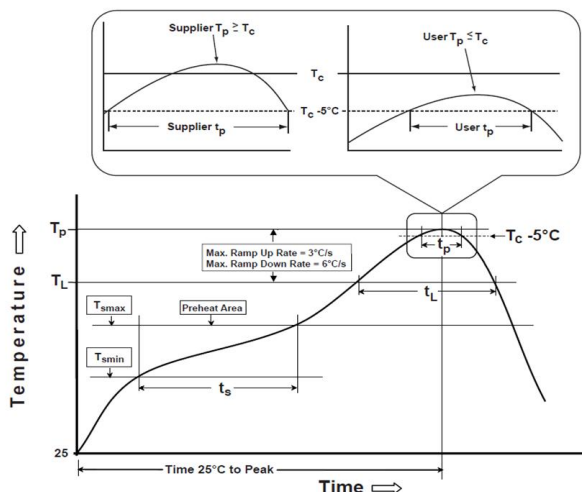
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

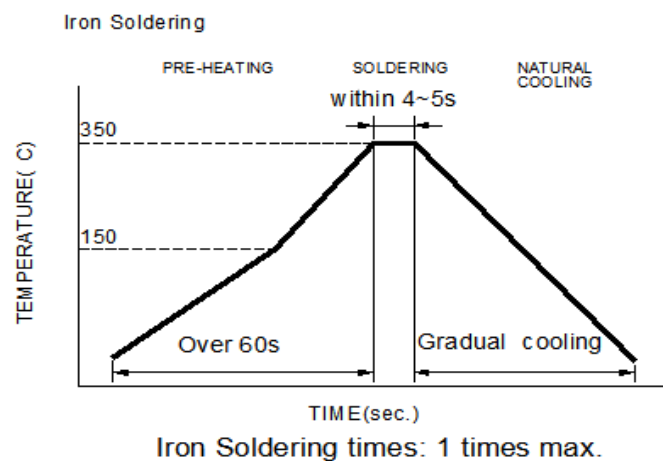
Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

NOTE: Specifications subject to change without notice. Please check our website for latest information.

Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T_{smin})	150°C
-Temperature Max (T_{smax})	200°C
-Time (t_s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T_L to T_p)	3°C /second max.
Liquids temperature (T_L)	217°C
Time (t_L) maintained above T_L	60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	* < 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p: maximum peak package body temperature, **T_c**: the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c**.

*Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

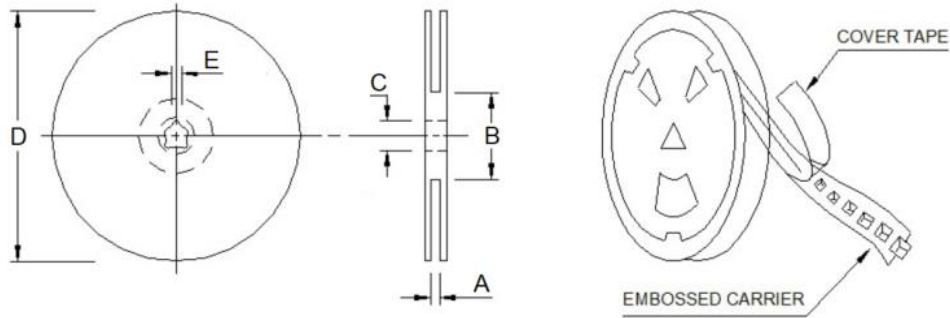
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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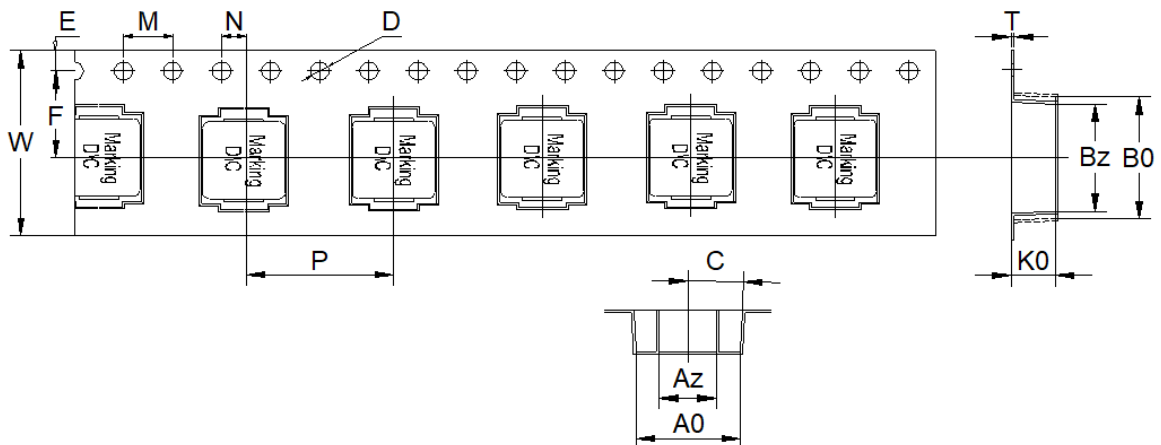
9. Packaging Information

9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D	E
13"x24mm	24.4+2.0/-0.0	100.0±2.0	13.0+0.5/-0.2	330.0	2.0±0.5

9-2. Tape Dimension (Unit: mm)



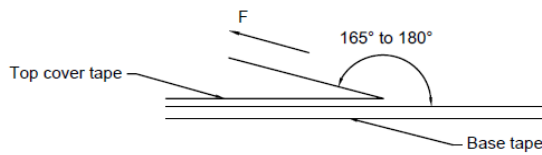
B0	Bz	A0	Az	K0	P	W
14.10±0.10	13.00±0.10	12.90±0.10	7.00±0.10	6.50±0.10	16.00±0.10	24.00±0.30
F	T	E	M	N	D	C
11.50±0.10	0.35±0.05	1.75	4.00	2.00	1.50	3°

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9-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	500
Inner box	1,000
Carton	4,000

9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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