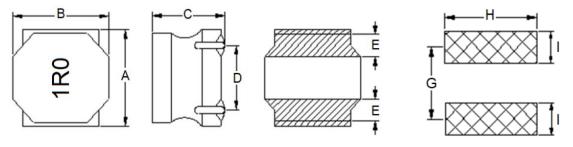
## 1. Part No. Expression

## <u>PNS50401R0YZF</u>

(a) (b) (c) (d) (e) (f)

- (a) Series Code
- (b) Dimension Code
- (c) Inductance Code
- (d) Tolerance Code
- (e) Special Code
- (f) Packaging Code

## 2. Configuration & Dimensions (Unit: mm)



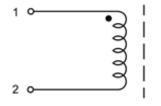
Recommended PCB Layout

Note: 1. The above PCB layout reference only.

- 2. Recommend solder paste thickness at 0.12 mm and above.
- 3. Marking: Inductance Code

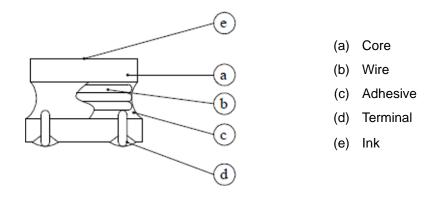
A	В	С	D	E	G	Н	I
5.0±0.2	5.0±0.2	4.0 Max	3.3±0.2	1.2±0.2	3.6 Ref	4.0 Ref	1.5 Ref

### 3. Schematic

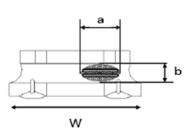




# 4. Material List



Void appearance tolerance limit & size of voids occurring to coating resin is specified below.

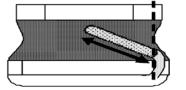


Exposed wire tolerance limit of coating resin part on product side. Size of exposed wire occurring to coating resin is specified below:

1. Width direction (dimension a) : Acceptable when a  $\leq w/2$ ;

Nonconforming when a > w/2

- 2. Length direction (dimension b): Dimension b is not specified
- 3. The total area of exposed wire occurring to each side is not greater than 50% of coating resin area and is acceptable



External appearance criterion for exposed wire.

Exposed end of the winding wire at the secondary side should be 2mm and below.



### 5. General Specifications

- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) Storage Temp.: -40°C to +125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise approximately  $\Delta T$  of 40°C.
- (e) Saturation Current (Isat) will cause inductance L0 to drop approximately 30%.
- (f) Rated Current: The lower value of Isat and Irms.
- (g) Storage Condition (Component in its packaging)
  - i) Temperature: Less than 40°C
  - ii) Humidity: Less than 60% RH

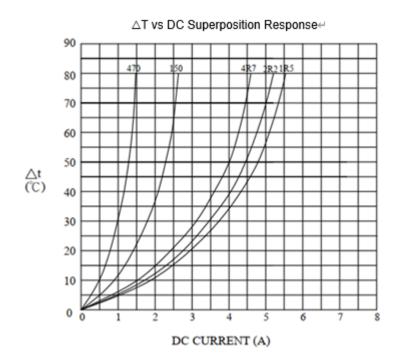
Part Number	Inductance (µH) @0A	Test Frequency	SRF (MHz) Typ	DCR (Ω)	lsat (A)	Irms (A)	Marking
PNS50401R0YZF	1.0	1V/100KHz	70	0.014±30%	7.35	4.9	1R0
PNS50401R5YZF	1.5	1V/100KHz	60	0.020±20%	6.0	3.6	1R5
PNS50402R2YZF	2.2	1V/100KHz	42	0.022±20%	4.6	3.5	2R2
PNS50403R3YZF	3.3	1V/100KHz	32	0.027±20%	3.8	3.3	3R3
PNS50404R7YZF	4.7	1V/100KHz	28	0.029±20%	3.3	3.1	4R7
PNS50406R8MZF	6.8	1V/100KHz	21	0.049±20%	2.6	2.3	6R8
PNS5040100MZF	10.0	1V/100KHz	18	0.056±20%	2.3	2.1	100
PNS5040150MZF	15.0	1V/100KHz	13	0.080±30%	2.0	1.8	150
PNS5040220MZF	22.0	1V/100KHz	9	0.126±20%	1.6	1.4	220
PNS5040330MZF	33.0	1V/100KHz	7	0.180±20%	1.3	1.2	330
PNS5040470MZF	47.0	1V/100KHz	6	0.310±20%	1.1	0.9	470
PNS5040680MZF	68.0	1V/100KHz	5	0.500±30%	0.85	0.80	680
PNS5040101MZF	100.0	1V/100KHz	4	0.560±30%	0.66	0.60	101

### 6. Electrical Characteristics

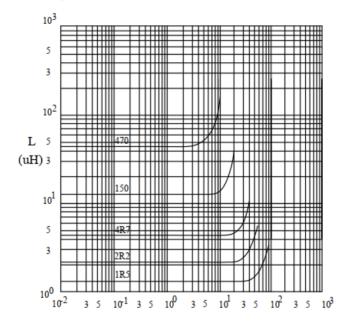
Tolerance Code: M=±20%, Y=±30%



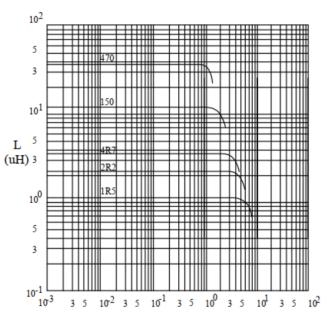
## 7. Characteristics Curve



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE





## 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 8-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

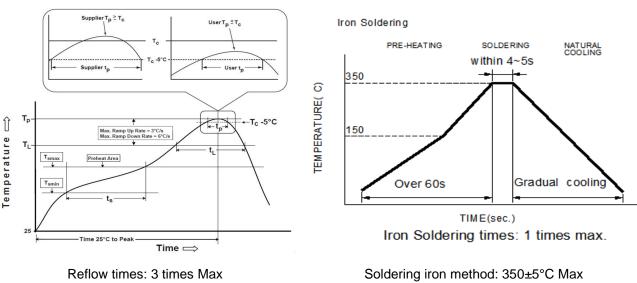


Figure 1: IR Soldering Reflow

Soldering iron method: 350±5°C Max Figure 2: Iron soldering temperature profiles



#### Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time (t <sub>s</sub> ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate (T∟to T <sub>P</sub> )	3°C /second max.
Liquids temperature (T∟)	217°C
Time (t∟) maintained above T∟	60-150 seconds
Classification temperature (T <sub>c</sub> )	See Table (1.2)
Time $(t_p)$ at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

 $\ensuremath{\text{Tp}}$  : maximum peak package body temperature,  $\ensuremath{\text{Tc}}$  : the classification temperature.

For user (customer)  $\ensuremath{\text{Tp}}$  should be equal to or less than  $\ensuremath{\text{Tc.}}$ 

\*Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

· · ·	0		•	( )
	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm <sup>3</sup> >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

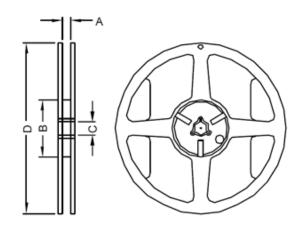
### Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

Reflow is referred to standard IPC/JEDEC J-STD-020E.



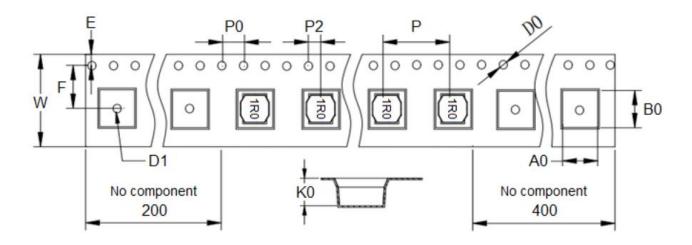
# 9. Packaging Information

9-1. Reel Dimension (Unit: mm)



Туре	А	В	С	D
13"x16mm	16.5	100.0	13.0	330.0

#### 9-2. Tape Dimension (Unit: mm)



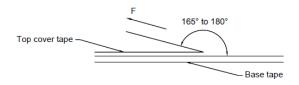
W	A0	B0	K0	Р	P0
16.00	5.30	5.30	4.30	12.00	4.00
P2	F	E	D0	D1	-
2.00	7.50	1.75	1.50	1.50	-



#### 9-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	1,200	
Carton	7,200	

#### 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## **Application Notice**

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.
- 2. Transportation
  - (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - (b) Vacuum pick up is strongly recommended for individual components.
  - (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

