

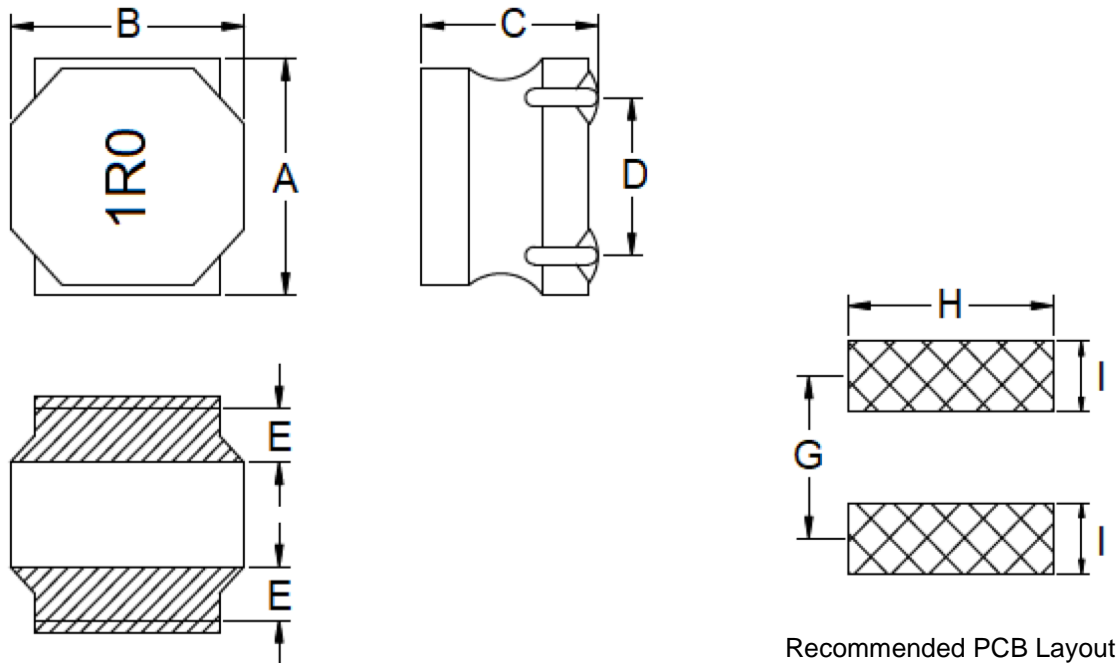
## 1. Part No. Expression

**P N S Q 6 0 4 5 1 R 0 Y W F**

(a)      (b)      (c)   (d) (e) (f)

- |                     |                    |
|---------------------|--------------------|
| (a) Series Code     | (d) Tolerance Code |
| (b) Dimension Code  | (e) Special Code   |
| (c) Inductance Code | (f) Packaging Code |

## 2. Configuration & Dimensions (Unit: mm)

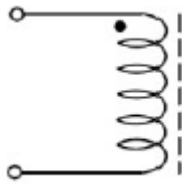


- Note:
1. The above PCB layout reference only.
  2. Recommend solder paste thickness at 0.12 mm and above.
  3. Marking: Inductance Code

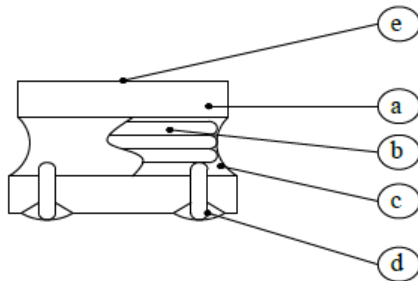
A	B	C	D	E	G	H	I
6.00±0.20	6.00±0.20	4.50 Max	4.00±0.20	1.35±0.20	4.70 Ref	5.70 Ref	1.60 Ref

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 3. Schematic



## 4. Material List



- (a) Core
- (b) Wire (180°C)
- (c) Adhesive
- (d) Terminal
- (e) Ink

## 5. General Specifications

- (a) Reliability test for this part meets AEC-Q200 standard.
- (b) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (c) Storage Temp.: -40°C to +125°C (on board)
- (d) All test data referenced to 25°C ambient.
- (e) Heat Rated Current (I<sub>rms</sub>) will cause the coil temperature rise approximately  $\Delta T$  of 40°C.
- (f) Saturation Current (I<sub>sat</sub>) will cause inductance L<sub>0</sub> to drop 30% Max.
- (g) Rated Current: The lower value of I<sub>sat</sub> and I<sub>rms</sub>.
- (h) Storage Condition (Component in its packaging)
  - i) Temperature: Less than 40°C
  - ii) Humidity: Less than 60% RH

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## 6. Electrical Characteristics

Part Number	Inductance (μH) @0A	Test Frequency	SRF (MHz) Typ	DCR (Ω) ±30%	Isat (A) Max	Irms (A) Max	Marking
PNSQ60451R0YWF	1.0±30%	1V/100KHz	110	0.014	8.5	4.2	1R0
PNSQ60451R2YWF	1.2±30%	1V/100KHz	100	0.016	8.0	4.0	1R2
PNSQ60451R3YWF	1.3±30%	1V/100KHz	95	0.016	8.0	4.0	1R3
PNSQ60451R5YWF	1.5±30%	1V/100KHz	65	0.018	7.0	3.7	1R5
PNSQ60451R8YWF	1.8±30%	1V/100KHz	60	0.018	7.0	3.7	1R8
PNSQ60452R0YWF	2.0±30%	1V/100KHz	52	0.021	6.0	3.5	2R0
PNSQ60452R2YWF	2.2±30%	1V/100KHz	52	0.021	6.0	3.5	2R2
PNSQ60452R3YWF	2.3±30%	1V/100KHz	52	0.021	6.0	3.5	2R3
PNSQ60453R0YWF	3.0±30%	1V/100KHz	35	0.024	5.0	3.2	3R0
PNSQ60453R3YWF	3.3±30%	1V/100KHz	32	0.024	5.0	3.2	3R3
PNSQ60453R6MWF	3.6±20%	1V/100KHz	28	0.028	4.4	3.1	3R6
PNSQ60454R5MWF	4.5±20%	1V/100KHz	25	0.031	4.0	3.0	4R5
PNSQ60454R7MWF	4.7±20%	1V/100KHz	24	0.031	4.0	3.0	4R7
PNSQ60455R6MWF	5.6±20%	1V/100KHz	23	0.036	3.9	2.9	5R6
PNSQ60456R3MWF	6.3±20%	1V/100KHz	15	0.038	3.8	2.8	6R3
PNSQ60456R8MWF	6.8±20%	1V/100KHz	14	0.038	3.8	2.8	6R8
PNSQ6045100MWF	10.0±20%	1V/100KHz	12	0.047	3.0	2.5	100
PNSQ6045150MWF	15.0±20%	1V/100KHz	10	0.077	2.3	1.9	150
PNSQ6045220MWF	22.0±20%	1V/100KHz	7	0.115	1.9	1.5	220
PNSQ6045330MWF	33.0±20%	1V/100KHz	6	0.145	1.5	1.4	330
PNSQ6045470MWF	47.0±20%	1V/100KHz	5	0.220	1.3	1.1	470

Note: Tolerance M= ±20%, Y=±30%

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Part Number	Inductance (μH) @0A	Test Frequency	SRF (MHz) Typ	DCR (Ω) ±30%	Isat (A) Max	Irms (A) Max	Marking
PNSQ6045560MWF	56.0±20%	1V/100KHz	4.5	0.310	1.1	1.0	560
PNSQ6045680MWF	68.0±20%	1V/100KHz	4	0.330	1.0	0.90	680
PNSQ6045820MWF	82.0±20%	1V/100KHz	3.9	0.460	0.90	0.80	820
PNSQ6045101MWF	100.0±20%	1V/100KHz	3	0.500	0.80	0.70	101
PNSQ6045121MWF	120.0±20%	1V/100KHz	3	0.620	0.75	0.70	121
PNSQ6045151MWF	150.0±20%	1V/100KHz	2.8	0.800	0.70	0.65	151
PNSQ6045181MWF	180.0±20%	1V/100KHz	2.6	0.930	0.65	0.60	181
PNSQ6045221MWF	220.0±20%	1V/100KHz	2.4	1.200	0.60	0.50	221
PNSQ6045331MWF	330.0±20%	1V/100KHz	2.2	1.800	0.50	0.40	331
PNSQ6045471MWF	470.0±20%	1V/100KHz	2.0	2.000	0.40	0.35	471

Note: Tolerance M= ±20%, Y=±30%

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**7. Soldering Specification**

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

**7-1. IR Soldering Reflow**

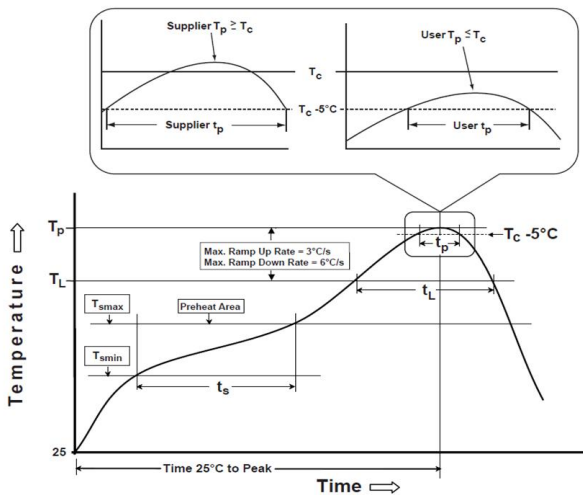
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

**7-2. Iron Reflow**

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

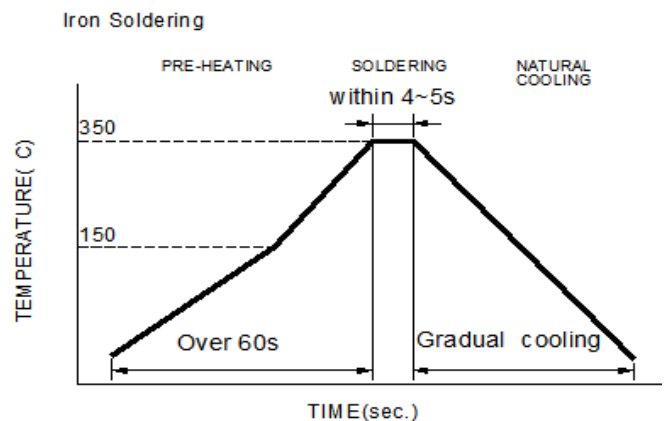
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{smin}$ )	150°C
-Temperature Max ( $T_{smax}$ )	200°C
-Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	* < 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.

For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

\*Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )

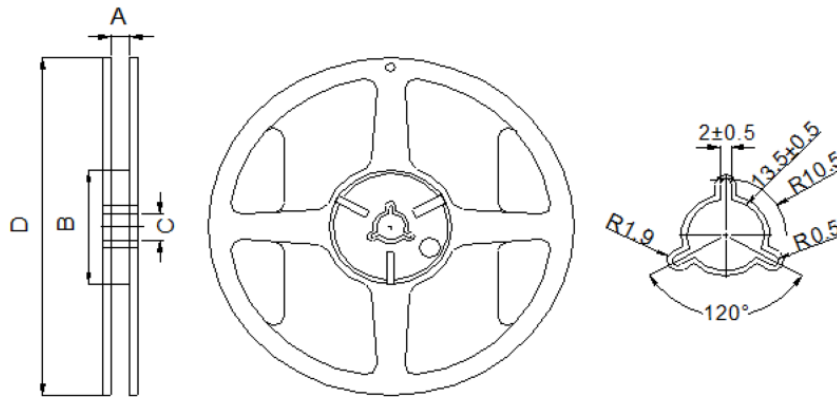
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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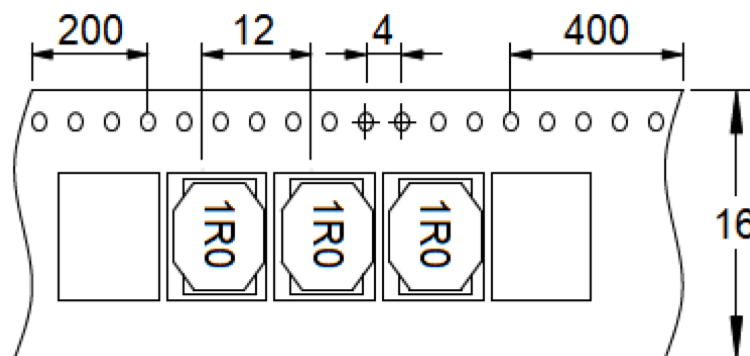
## 8. Packaging Information

### 8-1. Reel Dimension (Unit: mm)



Type	A	B	C	D
13"x16mm	16.4	100.0	13.0	330.0

### 8-2. Tape Dimension (Unit: mm)

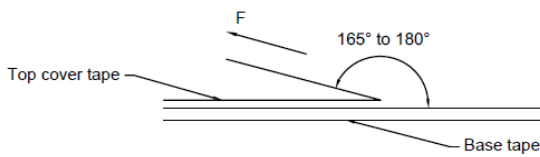


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### 8-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	1,000
Carton	6,000

### 8-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

#### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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