# 1. Part No. Expression

<u>ZQ 3 K 110 - R I - 10</u>

- (a) (b) (c) (d)
- (e) (f)
  - f) (g)
- (a) Series Code

(e) Packaging Code

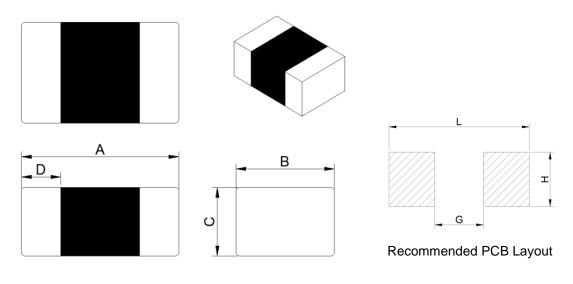
(b) Dimension Code

(f) Current Code

(c) Material Code

- (g) Internal Code
- (d) Impedance Code

# 2. Configuration & Dimensions (Unit: mm)



А	В	С	D	L	G	Н
2.00±0.20	1.25±0.20	0.85±0.20	0.50±0.30	3.10 Ref	1.00 Ref	1.45 Ref

# 3. General Specifications

(a) Reliability test for this part meets AEC-Q200 standard.

(b) Operating Temp.: -55°C to +150°C (including self-temperature rise)

(c) Storage Temp.: -55°C to +150°C (on board)

(d) Irms: Based on temperature rise  $\Delta T 20^{\circ}C$  Max at rated current < 1A and  $\Delta T 40^{\circ}C$  Max at rated current  $\geq 1A$ 

(e) Storage Condition (Component in its packaging)

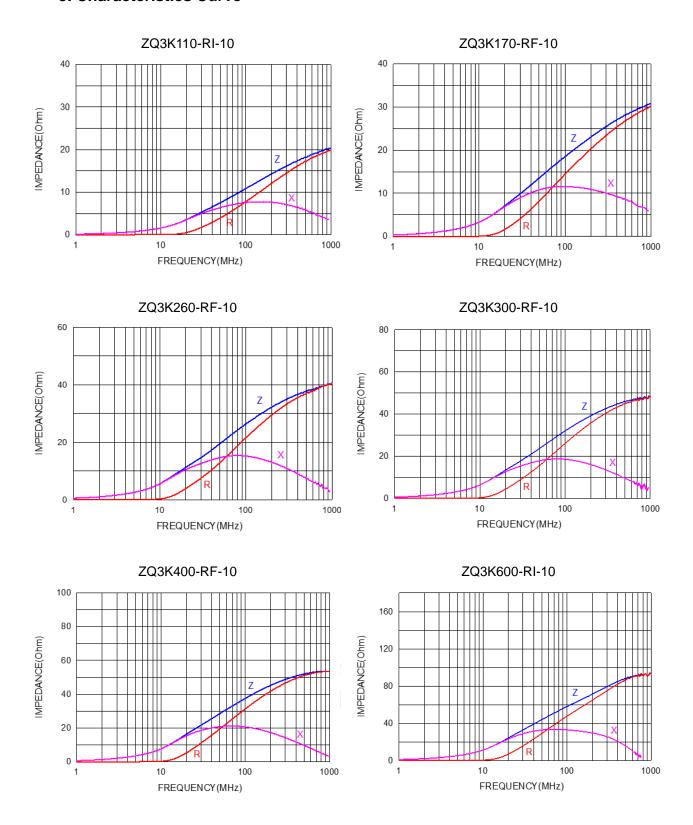
i) Temperature: Less than 40°Cii) Humidity: Less than 60% RH

### 4. Electrical Characteristics

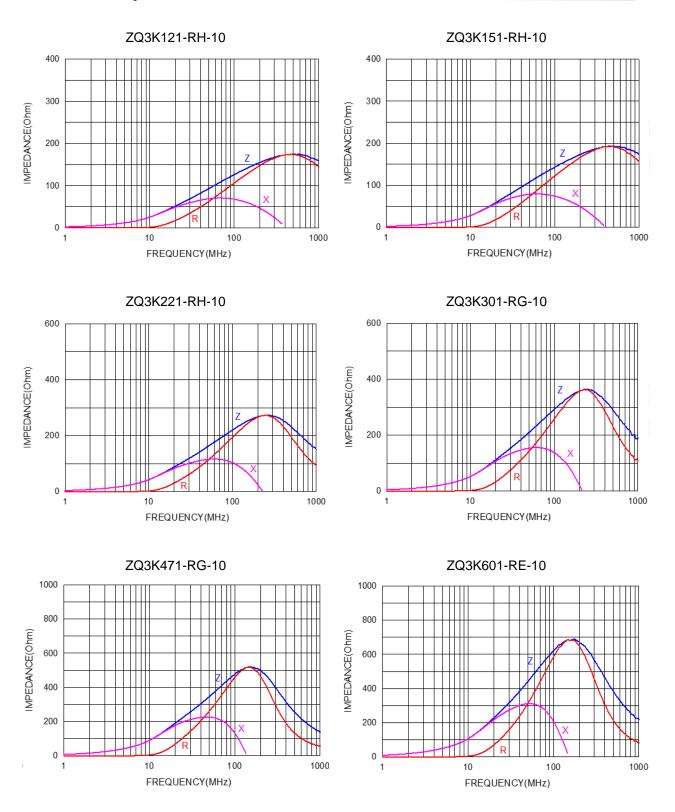
Part Number	Impedance (Ω) ±25%	Test Frequency (MHz)	DCR (Ω) Max	Rated Current (mA) Max
ZQ3K110-RI-10	11	100	0.10	900
ZQ3K170-RF-10	17	100	0.10	600
ZQ3K260-RF-10	26	100	0.10	600
ZQ3K300-RF-10	30	100	0.10	600
ZQ3K400-RF-10	40	100	0.10	600
ZQ3K600-RI-10	60	100	0.10	900
ZQ3K121-RH-10	120	100	0.20	800
ZQ3K151-RH-10	150	100	0.20	800
ZQ3K221-RH-10	220	100	0.30	750
ZQ3K301-RG-10	300	100	0.30	700
ZQ3K471-RG-10	470	100	0.35	700
ZQ3K601-RE-10	600	100	0.40	500
ZQ3K102-RD-10	1000	100	0.45	400



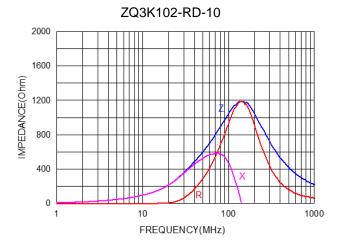
### 5. Characteristics Curve











# 6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 6-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

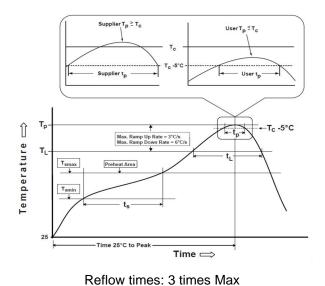
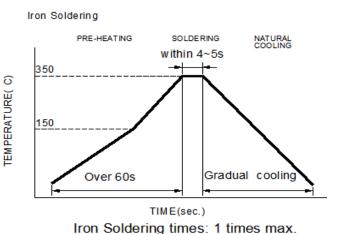


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



**Table (1.1) Reflow Profiles** 

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time $(t_s)$ from $(T_{smin} \text{ to } T_{smax})$	60-120seconds
Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3°C /second max.
Liquids temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60-150 seconds
Classification temperature (Tc)	See Table (1.2)
Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc.** 

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

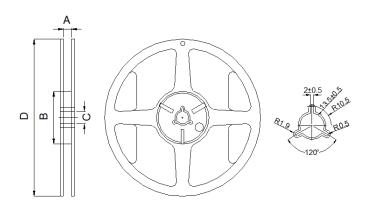
	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

<sup>\*</sup>Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

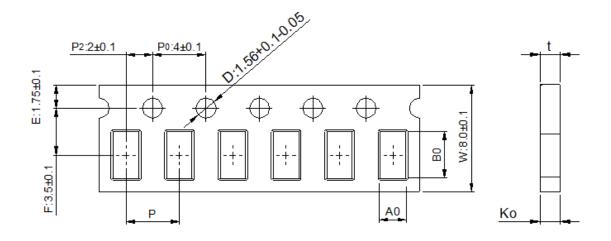
# 7. Packaging Information

# 7-1. Reel Dimension (Unit: mm)



Туре	А	В	С	D
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

## 7-2. Tape Dimension (Unit: mm)



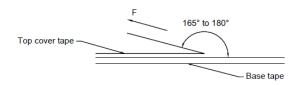
Во	Ao	Ko	Р	t
2.10±0.05	1.30±0.05	0.95±0.05	4.00±0.10	0.95±0.05



### 7-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	4,000	
Inner Box	20,000	
Middle Box	100,000	
Carton	200,000	

### 7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

# **Application Notice**

### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

## 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

