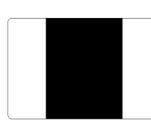
## 1. Part No. Expression

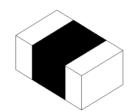
# <u>ZQ 3 C 300</u> - <u>R G</u> - <u>10</u>

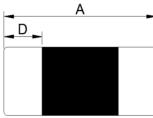
(a) (b) (c) (d) (e) (f) (g)

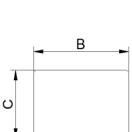
- (a) Series Code
- (b) Dimension Code
- (c) Material Code
- (d) Impedance Code
- (e) Packaging Code
- (f) Current Code
- (g) Internal Code

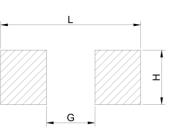
# 2. Configuration & Dimensions (Unit: mm)











Recommended PCB Layout

A	В	С	D	L	G	н
2.00±0.	20 1.25±0.20	See Electrical Characteristics		3.10 Ref	1.00 Ref	1.45 Ref



## 3. General Specifications

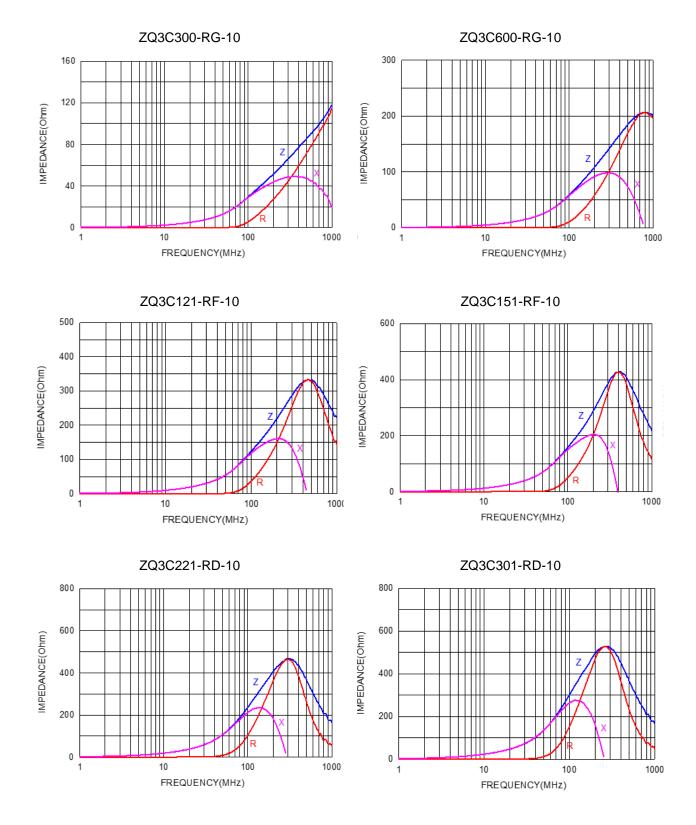
- (a) Reliability test for this part meets AEC-Q200 standard.
- (b) Operating Temp.: -55°C to +150°C (including self-temperature rise)
- (c) Storage Temp.: -55°C to +150°C (on board)
- (d) Irms: Based on temperature rise  $\Delta T 20^{\circ}C$  Max at rated current < 1A and  $\Delta T 40^{\circ}C$  Max at rated current  $\geq 1A$
- (e) Storage Condition (Component in its packaging)
  - i) Temperature: Less than 40°C
  - ii) Humidity: Less than 60% RH

## 4. Electrical Characteristics

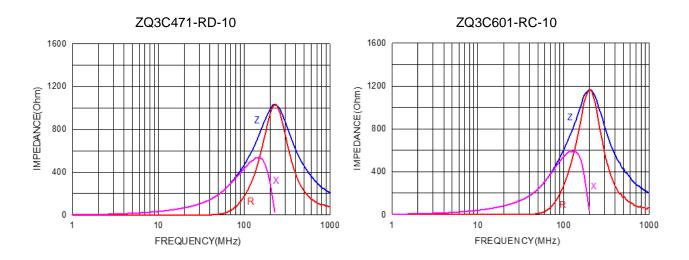
Part Number	Impedance (Ω) ±25%	Test Frequency (MHz)	DCR (Ω) Max	Rated Current (mA) Max	Dimensions C ±0.20
ZQ3C300-RG-10	30	100	0.20	700	0.85
ZQ3C600-RG-10	60	100	0.20	700	0.85
ZQ3C121-RF-10	120	100	0.25	600	0.85
ZQ3C151-RF-10	150	100	0.25	600	0.85
ZQ3C221-RD-10	220	100	0.30	400	0.85
ZQ3C301-RD-10	300	100	0.35	400	0.85
ZQ3C471-RD-10	470	100	0.40	400	1.25
ZQ3C601-RC-10	600	100	0.45	300	1.25
ZQ3C102-RB-10	1000	100	0.50	200	1.25

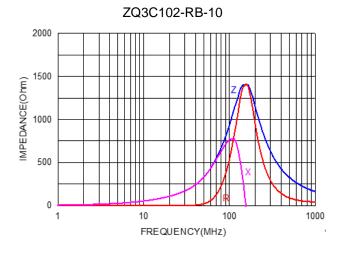


# 5. Characteristics Curve











## 6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 6-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

#### 6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

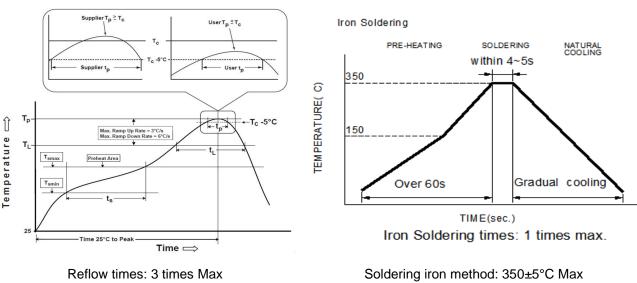


Figure 1: IR Soldering Reflow

Soldering iron method: 350±5°C Max Figure 2: Iron soldering temperature profiles



#### Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-120seconds
Ramp-up rate (T∟to T <sub>P</sub> )	3°C /second max.
Liquids temperature (T <sub>L</sub> )	217°C
Time (t∟) maintained above T∟	60-150 seconds
Classification temperature (T <sub>c</sub> )	See Table (1.2)
Time $(t_p)$ at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

 $\ensuremath{\text{Tp}}$  : maximum peak package body temperature,  $\ensuremath{\text{Tc}}$  : the classification temperature.

For user (customer)  $\ensuremath{\text{Tp}}$  should be equal to or less than  $\ensuremath{\text{Tc.}}$ 

\*Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

<b>、</b> ,	0		•	( -)
	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm <sup>3</sup> >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

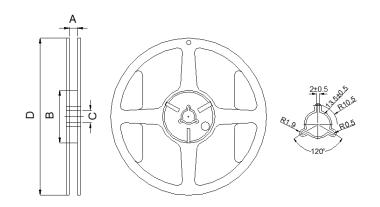
#### Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

Reflow is referred to standard IPC/JEDEC J-STD-020E.



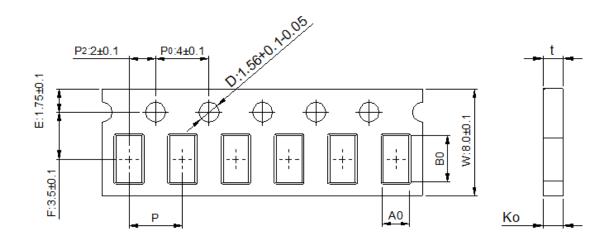
# 7. Packaging Information

7-1. Reel Dimension (Unit: mm)



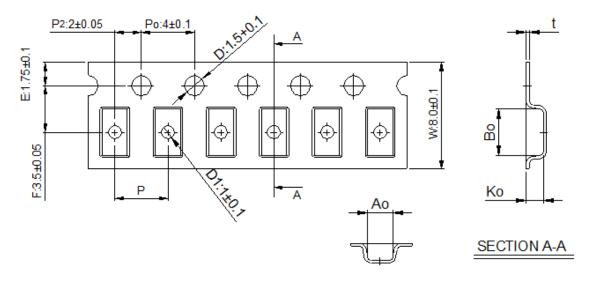
Туре	А	В	С	D
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

#### 7-2. Tape Dimension (Unit: mm)



Dimensions C	Во	Ao	Ko	Р	t
0.85±0.20	2.10±0.05	1.30±0.05	0.95±0.05	4.00±0.10	0.95±0.05





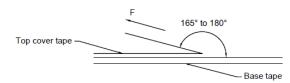
Dimensions C	Во	Ao	Ko	Р	t
1.25±0.20	2.10±0.10	1.28±0.10	1.28±0.10	4.00±0.10	0.22±0.05

#### 7-3. Packaging Quantity (Unit: Pcs)

Sizo	Dimensions C		
Size	0.85±0.20	1.25±0.20	
Chip/ Reel	4,000	2,000	
Inner Box	20,000	10,000	
Middle Box	100,000	50,000	
Carton	200,000	100,000	



#### 7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

# Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.
- 2. Transportation
  - (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - (b) Vacuum pick up is strongly recommended for individual components.
  - (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

