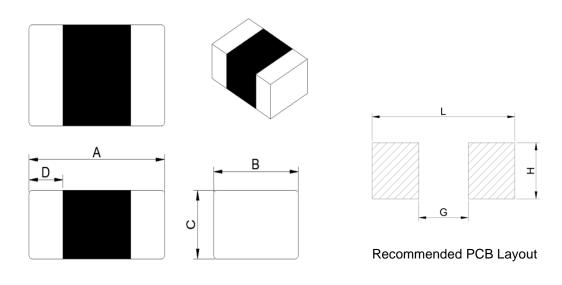
# 1. Part No. Expression

# ZQ 2 K 300 - R N - 10

- (a) (b) (c) (d) (e) (f) (g
- (a) Series Code
- (b) Dimension Code
- (c) Material Code
- (d) Impedance Code

- (e) Packaging Code
- (f) Current Code
- (g) Internal Code

# 2. Configuration & Dimensions (Unit: mm)



А	В	С	D	L	G	Н
1.60±0.15	0.80±0.15	0.80±0.15	0.30±0.20	2.45 Ref	0.85 Ref	0.95 Ref

## 3. General Specifications

(a) Reliability test for this part meets AEC-Q200 standard.

(b) Operating Temp.: -55°C to +150°C (including self-temperature rise)

(c) Storage Temp.: -55°C to +150°C (on board)

(d) Irms: Based on temperature rise  $\Delta T 20^{\circ}C$  Max at rated current < 1A and  $\Delta T 40^{\circ}C$  Max at rated current  $\geq 1A$ 

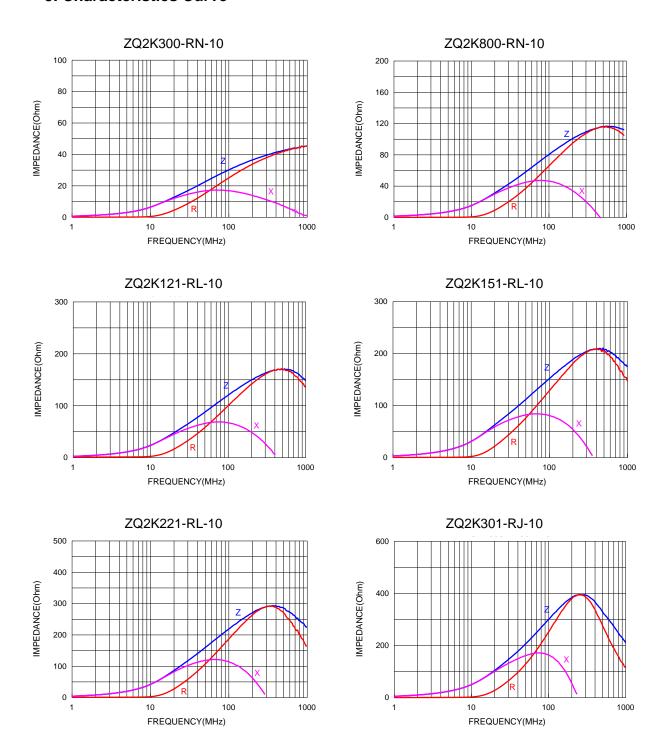
(e) Storage Condition (Component in its packaging)

i) Temperature: Less than 40°Cii) Humidity: Less than 60% RH

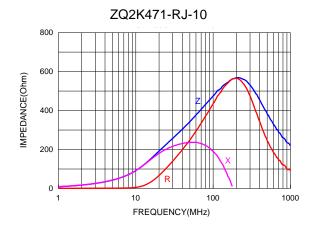
### 4. Electrical Characteristics

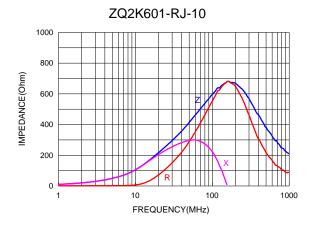
Part Number	Impedance (Ω) ±25%	Test Frequency (MHz)	DCR (Ω) Max	Rated Current (mA) Max
ZQ2K300-RN-10	30	100	0.04	3000
ZQ2K800-RN-10	80	100	0.04	3000
ZQ2K121-RL-10	120	100	0.10	2000
ZQ2K151-RL-10	150	100	0.10	2000
ZQ2K221-RL-10	220	100	0.10	2000
ZQ2K301-RJ-10	300	100	0.20	1000
ZQ2K471-RJ-10	470	100	0.20	1000
ZQ2K601-RJ-10	600	100	0.20	1000

### 5. Characteristics Curve









## 6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 6-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

#### 6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

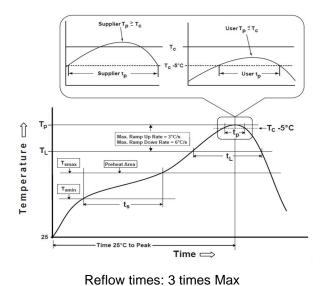
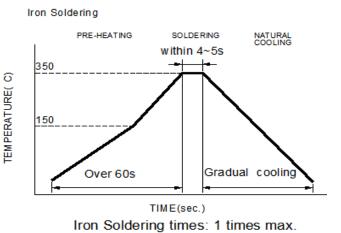


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time $(t_s)$ from $(T_{smin} \text{ to } T_{smax})$	60-120seconds
Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3°C /second max.
Liquids temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60-150 seconds
Classification temperature (T <sub>c</sub> )	See Table (1.2)
Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

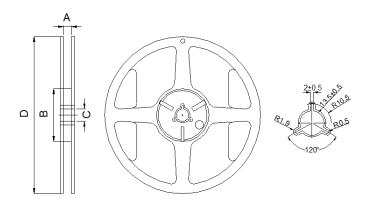
Reflow is referred to standard IPC/JEDEC J-STD-020E.

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<sup>\*</sup>Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

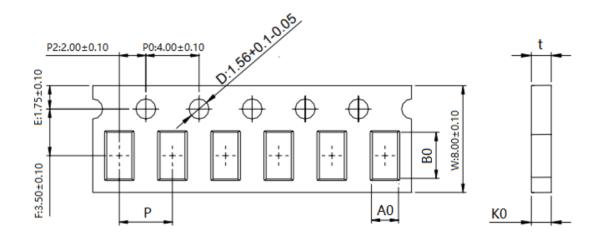
# 7. Packaging Information

## 7-1. Reel Dimension (Unit: mm)



Туре	А	В	С	D
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

### 7-2. Tape Dimension (Unit: mm)



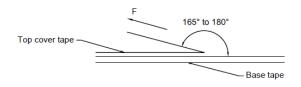
В0	A0	K0	Р	t
1.80±0.05	0.96 +0.05/-0.03	0.95±0.05	4.00±0.10	0.95±0.05



### 7-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	4,000
Inner Box	20,000
Middle Box	100,000
Carton	200,000

### 7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

### **Application Notice**

### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

