P0

1. Part No. Expression

ZQ 2 H 152 - RB - 10

(a) (b) (c) (d) (e) (f) (g)

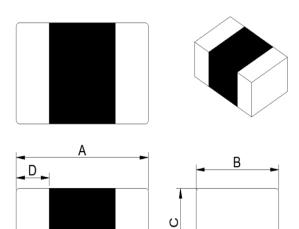
- (a) Series Code
- (b) Dimension Code

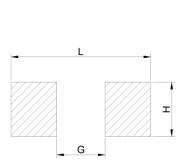
(d) Impedance Code

(c) Material Code

- (e) Packaging Code
- (f) Current Code
- (g) Internal Code

2. Configuration & Dimensions (Unit: mm)





Recommended PCB Layout

A	В	С	D	L	G	Н
1.60±0.15	0.80±0.15	0.80±0.15	0.30±0.2	2.45 Ref	0.85 Ref	0.95 Ref



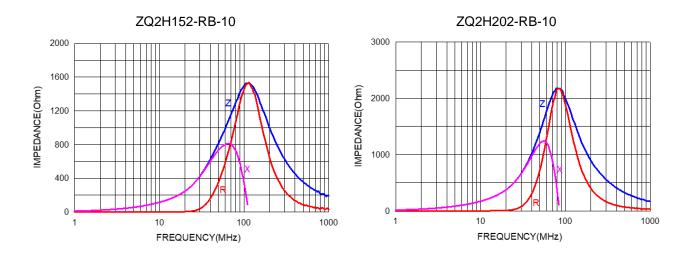
3. General Specifications

- (a) Reliability test for this part meets AEC-Q200 standard.
- (b) Operating Temp.: -55°C to +150°C (including self-temperature rise)
- (c) Storage Temp.: -55°C to +150°C (on board)
- (d) Irms: Based on temperature rise $\Delta T 20^{\circ}C$ Max at rated current < 1A and $\Delta T 40^{\circ}C$ Max at rated current $\geq 1A$
- (e) Storage Condition (Component in its packaging)
 - i) Temperature: Less than 40°C
 - ii) Humidity: Less than 60% RH

4. Electrical Characteristics

Part Number	Impedance (Ω) ±25%	Test Frequency (MHz)	DCR (Ω) Max	Rated Current (mA) Max
ZQ2H152-RB-10	1500	100	1.00	200
ZQ2H202-RB-10	2000	100	1.20	150

5. Characteristics Curve





6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

6-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

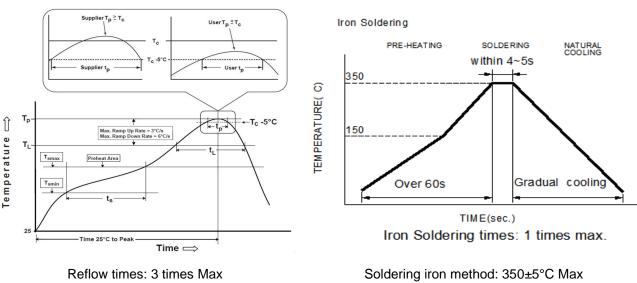


Figure 1: IR Soldering Reflow

Soldering iron method: 350±5°C Max Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T _{smin})	150°C
-Temperature Max (T _{smax})	200°C
-Time (t _s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T∟to T _P)	3°C /second max.
Liquids temperature (T∟)	217°C
Time (t∟) maintained above T∟	60-150 seconds
Classification temperature (T _c)	See Table (1.2)
Time (t_p) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T _p to T _L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

 $\ensuremath{\text{Tp}}$: maximum peak package body temperature, $\ensuremath{\text{Tc}}$: the classification temperature.

For user (customer) $\ensuremath{\text{Tp}}$ should be equal to or less than $\ensuremath{\text{Tc.}}$

*Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

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	Package	Volume mm ³	Volume mm ³	Volume
	Thickness	<350	350-2000	mm ³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

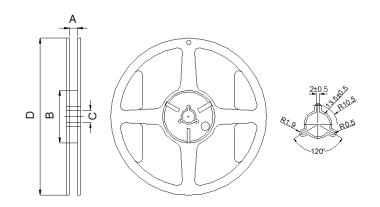
Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

Reflow is referred to standard IPC/JEDEC J-STD-020E.



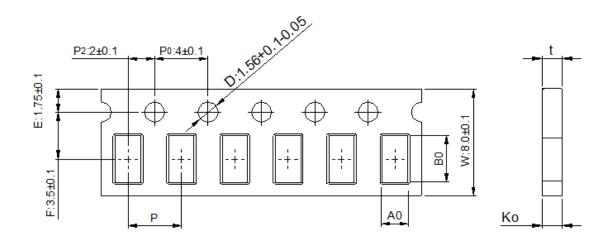
7. Packaging Information

7-1. Reel Dimension (Unit: mm)



Туре	А	В	С	D
7"x8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0

7-2. Tape Dimension (Unit: mm)

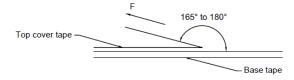


Во	Ao	Ko	Р	t
1.80±0.05	0.96 +0.05/-0.03	0.95±0.05	4.00±0.10	0.95±0.05



Chip/ Reel	4,000
Inner Box	20,000
Middle Box	100,000
Carton	200,000

7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.
- 2. Transportation
 - (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
 - (b) Vacuum pick up is strongly recommended for individual components.
 - (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

