## 1. Part No. Expression

# PIF 1010 A 3R3 M O

- (a) (b) (c) (d) (e) (f)
- (a) Series Code

(d) Inductance Code

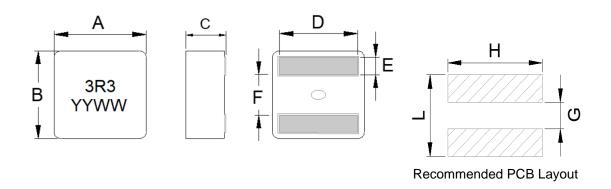
(b) Dimension Code

(e) Tolerance Code

(c) Material Code

(f) Special Code

# 2. Configuration & Dimensions (Unit: mm)



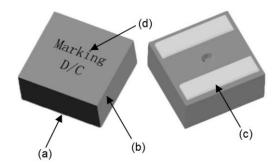
Note: 1. The above PCB layout reference only.

- 2. Recommend solder paste thickness at 0.15 mm and above.
- 3. Marking: Top= Inductance Code, Bottom=YYWW (Year/World week)

А	В	С	D	Е
11.9±0.3	11.0±0.3	9.7±0.3	See Electrical Characteristics Table	2.4±0.2
F	L	G	Н	•
4.4±0.3	10.5 Ref	3.7 Ref	11.0 Ref	-



### 3. Material List



- (a) Core
- (b) Wire
- (c) Solder
- (d) Ink

# 4. General Specifications

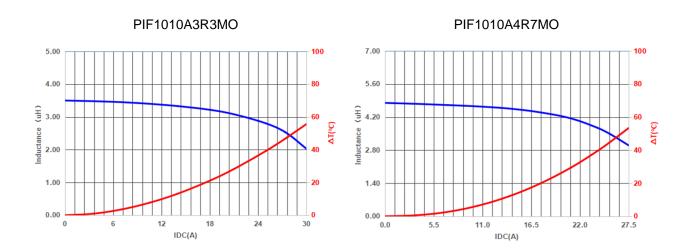
- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) Storage Temp.: -40°C to +125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise approximately ΔT of 20°C &40°C.
- (e) Saturation Current (Isat) will cause inductance L0 to drop approximately 30%.
- (f) Rated Current: The lower value of Isat and Irms.
- (g) Part Temperature (Ambient + Temp. Rise): Should not exceed 125°C under worst case operating conditions.
- (h) Maximum operating Voltage: 40V
- (i) Storage Condition (Component in its packaging)
  - Temperature: Less than 40°C
  - ii) Humidity: Less than 60% RH

## 5. Electrical Characteristics

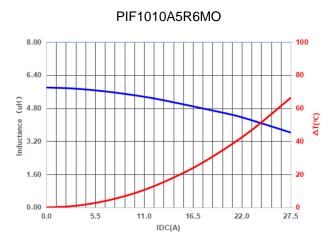
	Inductance Irms(A)		Isat(A)		DCR(mΩ)		D	
Part Number	(uH) @0A ±20%	@20°C rise	@40°C rise	Тур	Max	Тур	Max	(mm) ±0.5
PIF1010A3R3MO	3.30	18.2	25.0	27.4	23.4	3.7	4.1	9.3
PIF1010A4R7MO	4.70	17.5	24.0	25.4	21.4	5.2	5.7	9.3
PIF1010A5R6MO	5.60	15.7	21.2	23.6	19.6	6.5	7.2	9.3
PIF1010A6R8MO	6.80	14.0	18.5	21.8	18.5	8.1	8.9	9.0
PIF1010A8R2MO	8.20	12.9	17.1	18.3	16.3	10.8	12.4	9.0
PIF1010A100MO	10.0	11.5	15.5	17.5	14.6	12.5	13.75	9.0
PIF1010A150MO	15.0	9.9	13.8	15.5	12.5	17.5	19.30	9.0

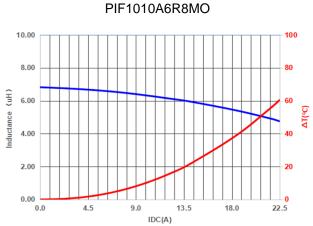
Test frequency: 0.1V/100kHz

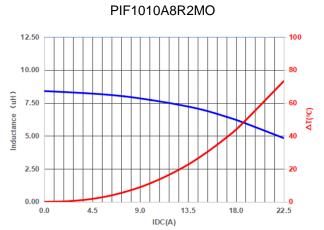
## 6. Characteristics Curve

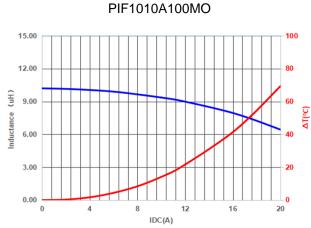


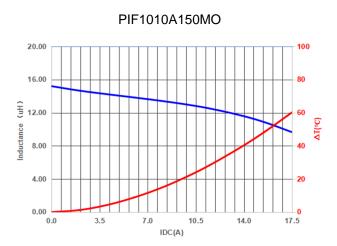














## 7. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 7-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 7-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

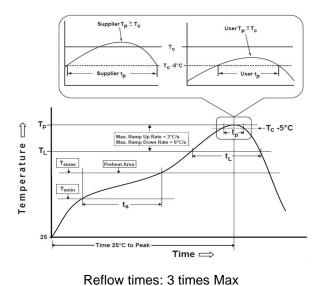
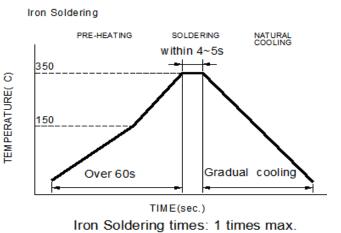


Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



**Table (1.1) Reflow Profiles** 

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200°C
-Time $(t_s)$ from $(T_{smin} \text{ to } T_{smax})$	60-120seconds
Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )	3°C /second max.
Liquids temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60-150 seconds
Classification temperature (Tc)	See Table (1.2)
Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

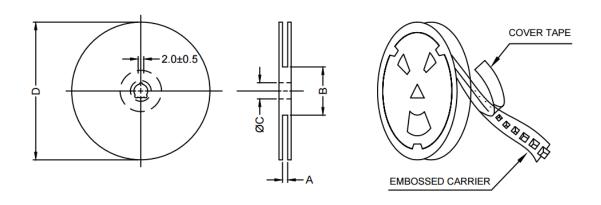
	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

<sup>\*</sup>Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

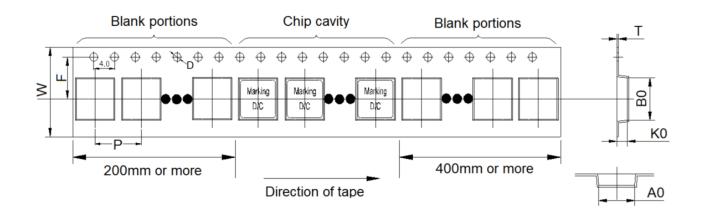
# 8. Packaging Information

## 8-1. Reel Dimension (Unit: mm)



Type	А	В	С	D
13"x24mm	24.4+2.0/-0.0	100.0±2.0	13.0+0.5/-0.2	330.0

## 8-2. Tape Dimension (Unit: mm)

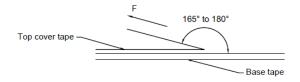


В0	A0	K0	Р	W	F	Т	D
11.50±0.10	12.40±0.10	10.30±0.10	16.00±0.10	24.00±0.30	11.50±0.10	0.35±0.10	1.50±0.10



### 8-3. Packaging Quantity (Unit: Pcs)

## 8-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

# **Application Notice**

## 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

